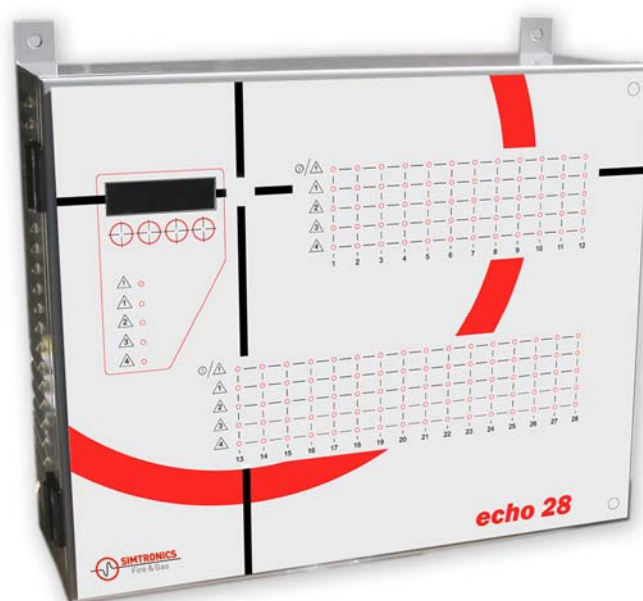


TECHNICAL MANUAL

CONTROLLER ECHO 28



Note

We thank you for having just bought a SIMTRONICS wall-mounted detection unit.

Thorough studies were given to this product to guarantee you a maximum operating safety, a large flexibility of use and maintenance while proposing excellent performances.

This manual is meant for the installer, the operator and the maintenance department.

After the general and technical specification chapters, every building trade will find the chapters corresponding to its necessary information.

The reading of the present manual is essential for any person intervening at installation level and before the first use, at operating level and at maintenance of equipment level.

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1 GENERAL NOTES

1.1 FIELD OF USE

These detection units enable an easy monitoring of numerous detectors or different types or scales. Initially oriented to the gas or flammable vapors' detection, they can be used with all the types of detectors manufactured by SIMTRONICS: toxic gas detectors (H_2S , NH_3 , CO , NO_2 , etc.), combustible gas detectors, gas analyzers (O_2 , CO_2 , etc.), flame detectors...

They can also receive information from detectors of other brands which are equipped of a current output with a 4–20 mA format (for more details, see chapter 2.2 page 10).

The design means of these detection units enables to obtain excellent functional characteristics as well as a flexible and easy operating, particularly thanks to the use of microprocessors.

Finally, these detection units are expandable to facilitate the relay number expansion.

Therefore, these detection units are particularly well adapted to the semi-industrial or tertiary sector in which the reliability and the operating easiness are essential points.

1.2 PRESENTATION

The ECHO 28 is composed of a wall-mounted box to which the detectors and the servo-controls are connected.



Figure 1: ECHO 28 detection unit

2 TECHNICAL CHARACTERISTICS

2.1 MAIN CHARACTERISTICS AND CAPACITY

Power supply:	On main power or by continuous power supply	
AC input:	230 V AC 50-60 Hz / 1.6A (115 V AC 50-60 Hz / 3.2 A on requests)	
DC input:	24 V (24 to 28 VDC); 6 A Minimum	
Integral battery back-up: (Optional)	2 24 V / 4Ah batteries. Autonomy: approx. 2 hours for standard detectors (Power<2W).	
Fuses:	Main fuse:	5A definite time
	Relay module fuses:	1A definite time.
Environment:		
Operating temperature:	0 to +45°C	
Relative humidity:	10 to 90% RH	
Ingress:	IP43	
Physical:		
Dimensions (L x W x depth):	160 " 430 " 350 mm	
Weight:	7.5 kg without battery 10.3 kg with battery	
Assembling:	Wall-mounted	
Alarms:	4 programmable thresholds	
Sound:	Buzzer	
Visual:	LED AL.1, AL.2, AL.3, AL.4 on each channel and a fault LED	
Configuration:	increasing or decreasing alarm level Automatic acknowledgement as soon as the alarm disappears or manual acknowledgement	
Relay outputs:	4 configurable relays + 1 fault relay, which can be extended to 45 relays (out of the detection unit).	
RELAY RATING:	2 A / 230 VAC; 2 A / 125VDC	
FAULT RELAY:	normally energized, not configurable.	

CONFIGURABLE RELAYS:	<p>The relays can be used at one or several alarm levels of the detection unit channels.</p> <p>It is possible to activate the same relay on several alarms of several channels.</p> <p>The relays can be normally energized supplied or normally not battery-powered.</p>	
FANS CONTROL:	<p>Thanks to a specific functionality, the control of the fans located in a car park is made easier. (low speed / high speed, temporization adjustment...).</p>	
EXPANSION:	<p>The expansion is made by the addition of modules of 8 remote relays which are linked to the detection unit by a unique safety bus.</p> <p>Maximum: 5 boxes, i.e. 40 relays.</p>	
Front panel:		
LCD DISPLAY:	Back lighted of 4 lines of 20 characters	
LED:	Alarms:	Red
	Fault:	Yellow
	Power supply:	Green
KEYBOARD:	4 keys that enable to move in the menus	
Measurement channels:		
CHANNELS NUMBER:	28	
TYPE OF DETECTOR:	<p>Every SIMTRONICS' detector</p> <p>4-20 mA standard output detector, feed under 28V (Pmax = 5 Watts),</p> <p>SIMTRONICS' combustible gas detector EX05</p>	
SETTINGS:	<p>Name of the detector,</p> <p>Measurement scale,</p> <p>Name of the detected gas,</p> <p>Alarm thresholds...</p>	
Other functions:	<p>RS232C output, MODBUS Protocol</p> <p>Remote acknowledgment input</p>	

2.2 ASSOCIATED DETECTORS

➤ 4-20 mA output detectors:

The ECHO 28 detection units can control all the types of the SIMTRONICS' line of detectors with a 4-20 mA output.

- Combustible gas detectors,
- toxic gas detectors,
- oxygen depletion detectors,
- catharometers,
- flame detectors...

Other 4-20 mA detectors can also be controlled by the detection unit (please, contact us).

➤ High consumption detectors with a 4-20mA output:

They are all the detectors that can consume more than 5 Watts. These detectors correspond to specific applications.

In order to extend your installation with this type of detectors, please contact SIMTRONICS.

➤ EX05 combustible gas detectors:

Thanks to the ECHO EX05 detectors, it is possible to get a combustible gas detection cost saved.

2.3 FUNCTIONS

2.3.1 DIGITAL CONTROLLER

The control of the ECHO 28 detection unit is made by a board with a microprocessor. Thanks to the use of a microprocessor, it is possible to obtain characteristics equivalent to those that are found on more top-of-the-scale detection units:

- Friendly user interface in the form of menus displayed on a 4-line alphanumeric screen.
- Configuration of the name of the detector.
- Configuration of the detection scale extent and of the name of the detected gas.
- Configuration of the alarm threshold (level, direction, storage).
- Configurable alarm relays: possibility of starting the alarm relays on one or several alarm relays with one or several measurement channels (opportunity of creating detection zones).
- For use in a car park, the fans control is automated.
- Time recorder so as to date the events (alarms, faults...).
- RS232C output series enabling the printing on event of the alarm or fault messages.
- Upgraded insensitivity to disturbances: in order to avoid false gas alarms, the measurement is filtered during several seconds.

2.3.2 DETECTOR PROTECTION

The exposure of a combustible gas detector to high gas concentrations can damage it in some cases.

The ECHO detection units are equipped of a protective device for this type of detector.

Therefore, if the value measured by a combustible gas detector exceeds 120% of the scale (120% LEL), the detection unit:

- Jams the measure displayed on «>100% LEL» and indicates that the detector is in alarm verification function.
- Keeps the alarm and associated relays statuses.
- Turns off the power supply of the detector.

The working of the device is made by an acknowledgement voluntary action from the operator who must have checked that the cause of the alarm (gas presence) has disappeared.

2.4 EXPANSION

➤ Controller channel number expansion

In its standard version, the detection unit is equipped with 4 channels. The channel expansion is made through additional 4 channel modules. Even if this operation is easy, it has to be done by an expert technician.

➤ Controller relay number expansion

In its standard version, the detection unit is equipped with 4 configurable relays, and of a general fault relay.

It is possible to add until five 8 relay modules. These modules are removed out of the detection unit and are connected to it by a single wire.

The detail of this operation is described on paragraph 6.5 page 71.

3 INSTALLATION

3.1 RECOMMENDATIONS

The ECHO 28 detection unit is designed to work in every heated premise **out of any dangerous atmosphere**. It will be preferably installed in a monitored and ventilated place.

3.2 ASSEMBLING

Wall mounting:

The wall mounting is done thanks to 4 4mm diameter screws.

Safe practice:

- Keep a sufficient space under the detection unit for the inlet of the electrical cables.
- The installer has to make sure that the support (wall) and the planned fixation easily support the detection unit weight.

«Rackable» detection unit:

The detection unit is a wall-mounted cabinet. The controller can be integrated into a standard 19" cabinet. Please contact SIMTRONICS for more information.

3.3 ELEMENT FLAGGING

3.3.1 ELEMENT POSITION

The Figure 2 enables the flagging of the different elements of the detection unit.

On this picture, the controller is equipped with 12 channels and 2 kits 4 channels modules.

The 4 channel modules implementation is explained in paragraph 6.3 page 67.

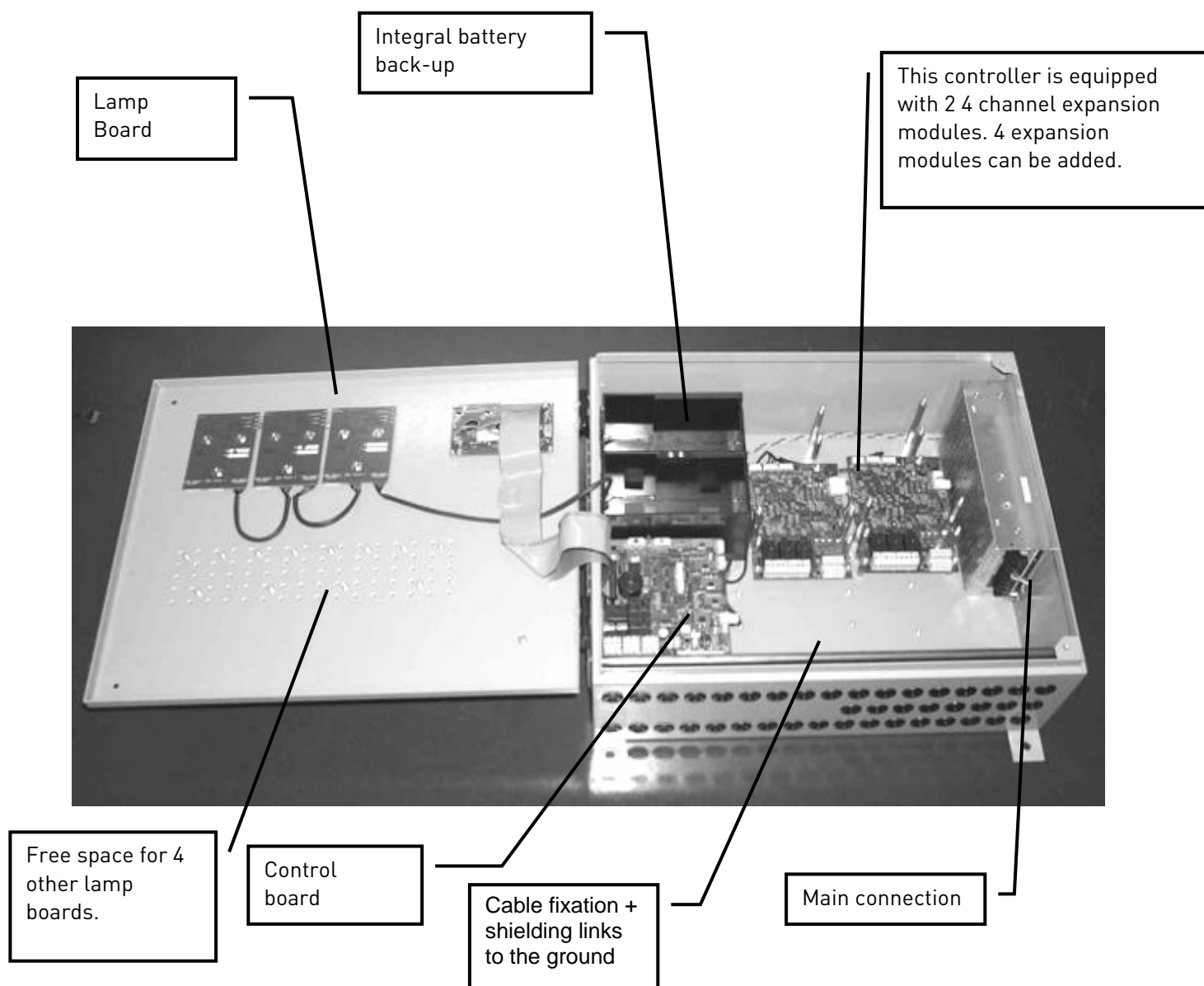


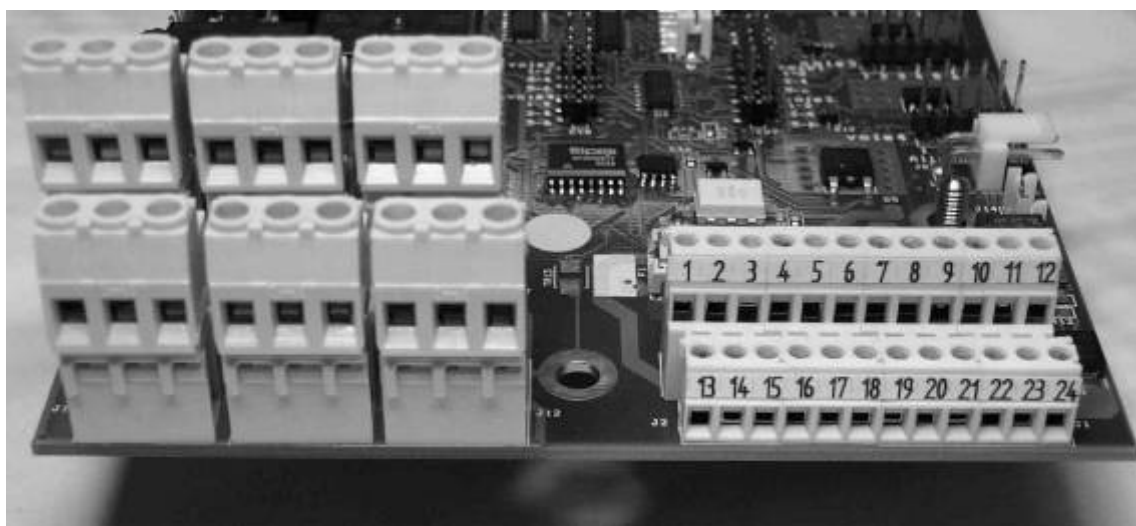
Figure 2: ECHO 28 controllers various element positions

3.3.2 CONTROL BOARD TERMINAL BLOCKS

All the connection terminal blocks are positioned on the front of the control board.

They are separated into 2 parts:

- The «RELAY» terminal block, located on the left of the board is dedicated to the servo-controls and can receive a maximum tension of 250 VAC.
- The «GENERAL» terminal block, located on the right of the board is reserved to continuous power supplies, to the connections of the four measurement channels and to the various functions.



RELAY terminal blocks: servo-controls wiring

GENERAL terminal blocks: power supply wiring and various functions

Figure 3: Connection terminal blocks position

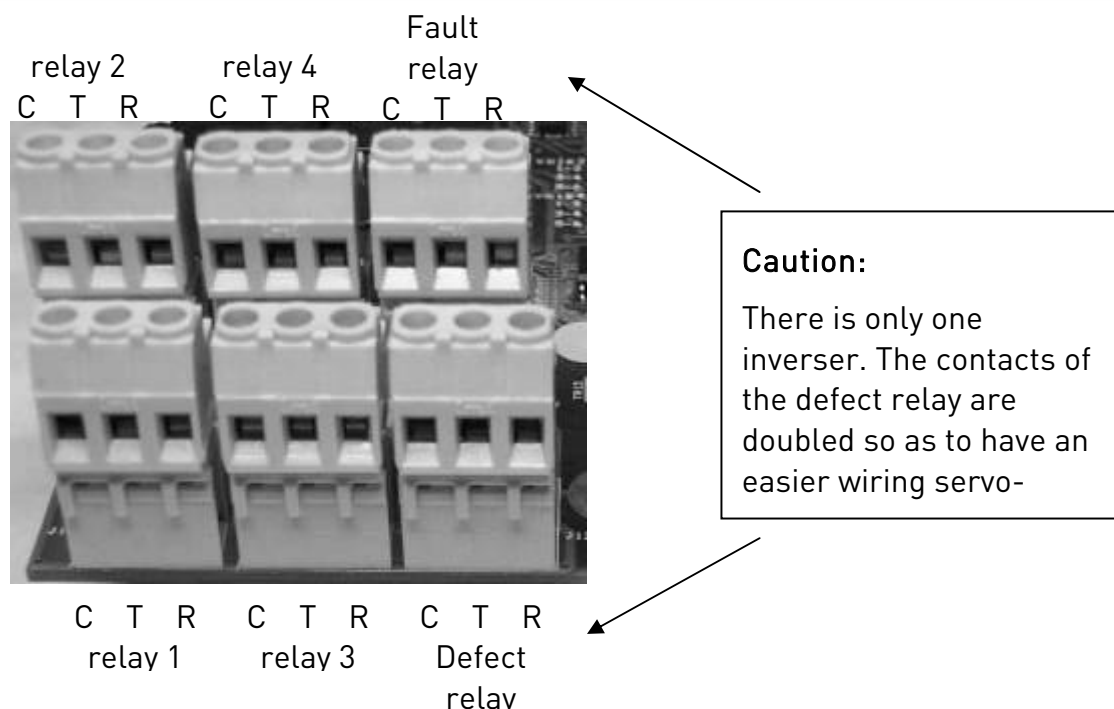


Figure 4: «RELAY» terminal block wiring

No.	Function	No.	Function
1	+ uninterruptible power supply or + battery	13	+ main power supply
2	- uninterruptible power supply or - battery	14	- main power supply
3	Acknowledgement	15	Relay board: + power supply
4	Link RS232: GND	16	Control relay board: signal E+
5	Link RS232: signal Rx	17	Control relay board: signal E-
6	Link RS232: signal Tx	18	Relay board: - power supply
7	Channel 2: signal A (M if detector	19	Channel 1: signal A (M if detector
8	Channel 2: signal I (C if detector EX05)	20	Channel 1: signal I (C if detector EX05)
9	Channel 2: signal M (R if detector EX05)	21	Channel 1: signal M (R if detector EX05)
10	Channel 4: signal A (M if detector	22	Channel 3: signal A (M if detector
11	Channel 4: signal I (C if detector EX05)	23	Channel 3: signal I (C if detector EX05)
12	Channel 4: signal M (R if detector EX05)	24	Channel 3: signal M (R if detector EX05)

Table 1: «GENERAL» control board terminal block wiring

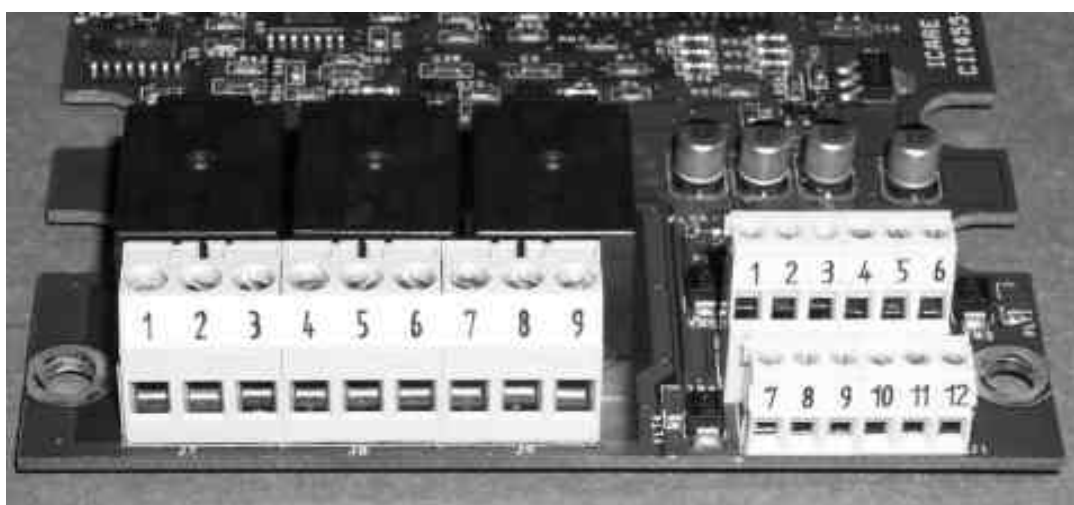
Notes:

- For the EX05 type combustible gas detectors, the terminals are called M, C, R instead of A, I, M.
- See Figure 2 page 14, for the measurement channels wiring.

3.3.3 4 CHANNEL EXPANSION MODULE TERMINAL BLOCKS

As for the control board, the connection terminal blocks are positioned on the front of the control board.

- The «RELAY» terminal block, located on the left of the board is dedicated to the servo-controls and can receive a maximum tension of 250 VAC.
- The «CHANNEL» terminal block, located on the right of the board is reserved to the connections of the 4 expansion channels.



RELAY terminal blocks: servo-controls wiring

CHANNEL terminal blocks: detectors wiring

Figure 5: Terminal block position on the 4 channel expansion board

No.	Function
1	Relay 1: Operation
2	Relay 1: Common
3	Relay 1: Default
4	Relay 2: Operation
5	Relay 2: Common
6	Relay 2: Default
7	Relay 3: Operation
8	Relay 3: Common
9	Relay 3: Default

Table 2: 4 channel expansion board «RELAY» terminal block wiring

No.	Function	No.	Function
1	Channel 2: signal A (M if detector EX05)	7	Channel 1: signal A (M if detector EX05)
2	Channel 2: signal I (C if detector EX05)	8	Channel 1: signal I (C if detector EX05)
3	Channel 2: signal M (R if detector EX05)	9	Channel 1: signal M (R if detector EX05)
4	Channel 4: signal A (M if detector EX05)	10	Channel 3: signal A (M if detector EX05)
5	Channel 4: signal I (C if detector EX05)	11	Channel 3: signal I (C if detector EX05)
6	Channel 4: signal M (R if detector EX05)	12	Channel 3: signal M (R if detector EX05)

Table 3: 4 channel expansion board «CHANNEL» terminal block wiring

Notes:

- For the EX05 type combustible gas detectors, the terminals are called M, C, R instead of A, I, M.
- See Table 1 page 22, for channel wiring.

3.4 DETECTORS CONNECTION

3.4.1 CABLES SPECIFICATION

- 4-20mA detectors:
NFM87202 instrumentation cable, shielded three conductor cable 0.9 mm² or 1.5 mm²
" Advised cable: 01 IT 09 EG type.
If the detector is in a Ex zone, the cable will have to be armoured
" Advised cable: 01 IT 09 EG FA type, GORSE brand
Maximum cable length: 2 Km

For high consumption cables (> 5 Watts) or for longer distances:
" Please contact SIMTRONICS.
- EX05 type combustible gas detector:
NFM87202 Instrumentation cable, 1 armoured shielded three conductor cable 1.5 mm²
" Advised cable: 01 IT 15 EG FA type
Maximum cable length: 450 m

3.4.2 CONNECTION

Each detector is linked to the detection unit by a shielded three conductor cable. This shielding ensures a protection against the industrial electrical interference.

3.4.2.1 CABLE PREPARATION: REFER TO FIGURE 6

- If the cable is armoured:
The armour ensures a mechanical protection for the crossing of dangerous zones for example. The armature must not penetrate the detection unit cable grommet.
- Take out the sheath being very careful so as not to cut the shielding continuity thread.
- Strip the wires on an 8mm length.
- Twist the wires.

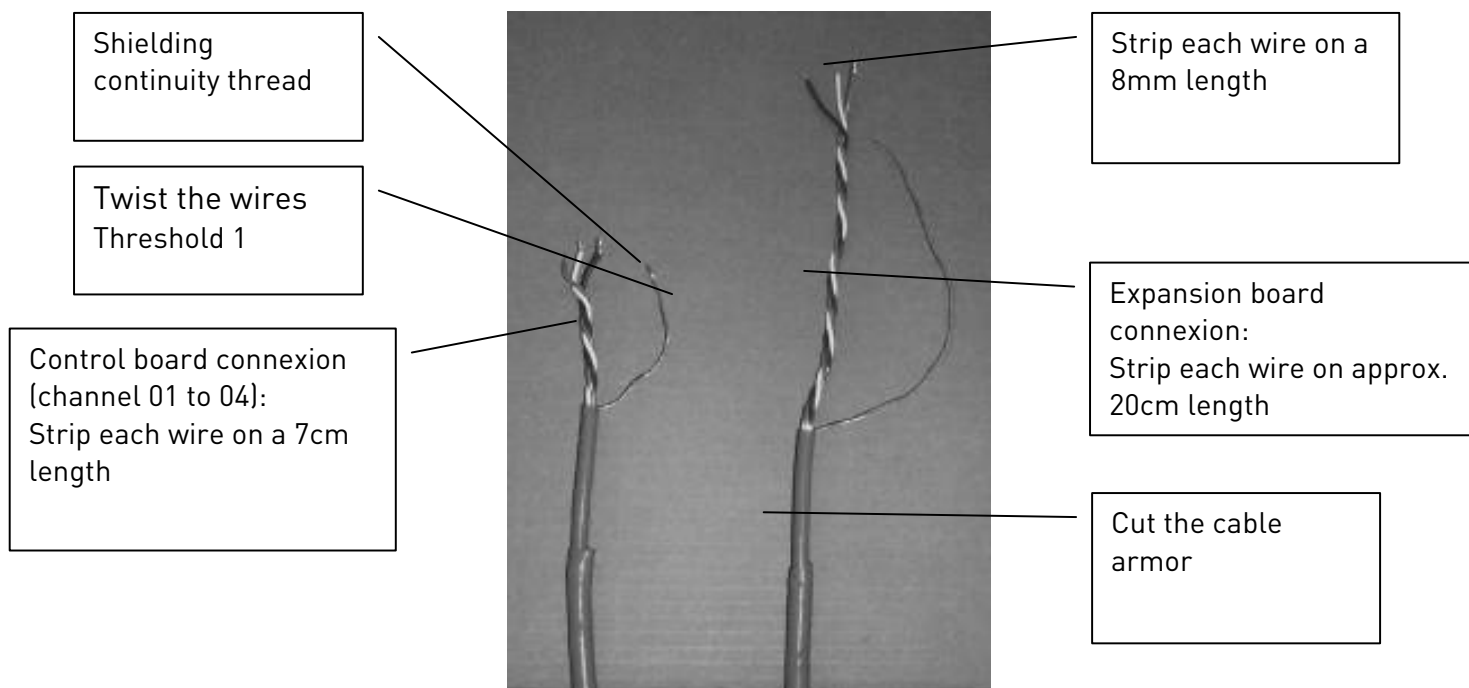
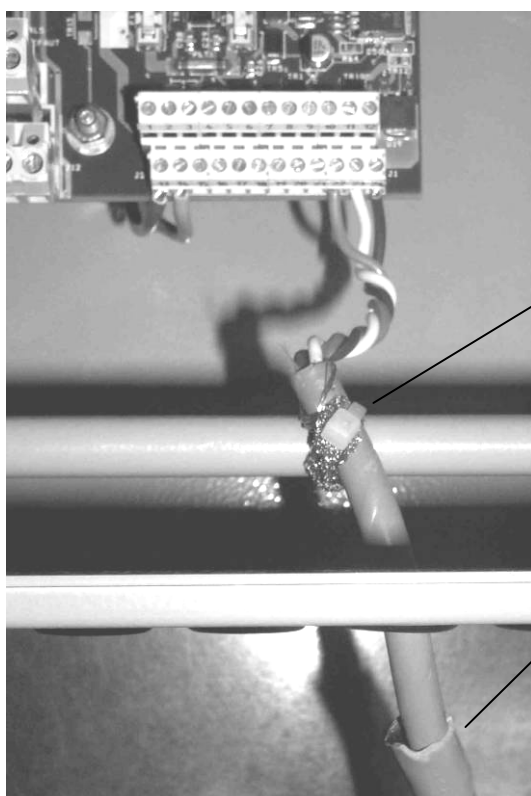


Figure 6: Cable preparation

3.4.2.2 CABLE FIXATION: REFER TO FIGURE 7 AND 8.

- Insert the cable through the cable gland

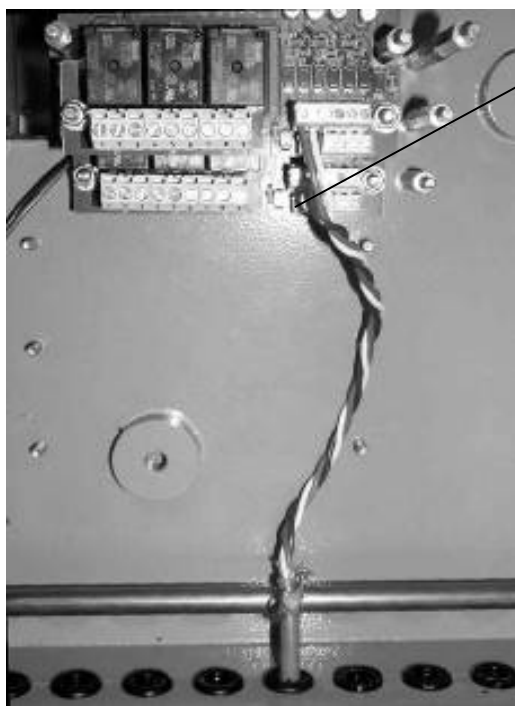
- Wind up the shielding continuity thread around the cable.
- Make the cable go through one of the supplied collar. Then, screw the collar on the metallic plate in the back of the box, so as to ensure a solid fixation and a good continuity between the shielding and the box. If the collar is too large, you can swat it on the cable with pliers.



The shield wire is twisted around the cable and the collar fixed to the metallic bar

Si le câble est équipé d'une armature, celle-ci reste à l'extérieur du boîtier.

Figure 7: Cable fixation on the control board



If the detector is connected on 4 channel expansion module, wiring is the same.

Figure 8: Cable fixation on the expansion board

3.4.2.3 CONDUCTORS CONNECTION:

- Connect the conductors to the terminal blocks while respecting the indications given on Table 4 and Table 1 for control board or on Table 3 for expansion module.
- Preferably use:
 - The red thread for the A signal,
 - The white thread for the I signal,
 - The blue thread for the M signal.

Table 4: Correspondence flagging between detectors and detection unit

CAUTION: Before supplying the detection unit with power, check your

ECHO detection unit	A	I	M
Compact detector	A (+24 V)	I (current output)	M (0 V)
Remote detector	V+ (+24 V)	L- (current output)	V- (0 V)
EX05	M (sensor: red thread)	C (sensor: white thread)	R (sensor: blue thread)

wiring.

3.5 ELECTRICAL POWER SUPPLY CONNECTION

3.5.1 PRECAUTIONS

- So as to avoid any electrical shock, the general power supply of the detection unit has to be connected only after the detectors and servo-controls complete wiring and after checking.
- The power supply of the detection unit and of its servo-controls will have to be protected by a differential circuit breaker in accordance with the standard in effect. The circuit breaker is not located in the detection unit box.
- Use a 3 x 1.5 mm² cable in accordance with the standard in effect and with the industrial regulation.
- Before supplying power to the detection unit, configure the straps of the control board measurement channels. In order to carry out this operation, refer to paragraph 4 page 27.

3.5.2 CONNECTION TO THE MAIN ELECTRICAL POWER SUPPLY

- Pass the cable through the cable gland designed for this purpose.
 - Crimp the shade lugs of right dimensions on the bare conductors with a appropriate tool.
 - Connect the conductors directly on the power supply terminal block.
Flagging: L: Phase 220 V electric mains
 N: Neutral 220 V electric mains
 T: Earth
- Note: This operation requires a cross-threaded screwdriver with a small handle
- Do not forget to tighten the cable gland.

3.5.3 24 V EXTERNAL POWER SUPPLY CONNECTION

The detection unit can work on a 24V DC power supply.

This power supply must be sized so as to provide at least 3 amperes.

The connection is made with two 1.5 mm² conductors. Refer to Table 1 page 16 for the wiring diagram.

After being connected, the external power supply has to be declared at the detection unit level. Refer to paragraph 5.14 page 47.

Note:

The batteries and the external power supply share the same connector. It is not possible to have both the external power supply and the emergency batteries as emergency power supply at the same time.

3.5.4 BATTERIES CONNECTION

This emergency power supply is made of two lead rechargeable batteries 12V / 1.2 Ah that enable a 24V uninterruptible power supply. The electric connection of the battery to the detection unit is made by the terminals 1 (battery +) and 2 (battery -) of the general terminal block. The emergency batteries are continuously recharged when the electric mains is present.

When the batteries are connected, they have to be declared at the detection unit level. Refer to paragraph 5.14 page 47.

Notes:

- The batteries and the external power supply share the same connector. It is not possible to have both the external power supply and the emergency batteries as emergency power supply at the same time.
- The battery life depends on the consumption of the used detectors. For an installation with 4 standard detectors ($P < 1$ Watts), the battery life lasts 4 hours.

3.6 SERVO-CONTROLS CONNECTION

3.6.1 RELAY SPECIFICATION

Type:	1 inverter
Breaking capacity:	2 A under 220 VAC; 2 A under 125 VDC

The detection unit is equipped with a fault relay and 4 configurable alarm relays.

- The fault relay is normally activated and its configuration cannot be modified. It is set off on every fault appearance and it comes back to its normal status only when there is no fault. The 4 alarm relays are configurable. See paragraph 5.21 page 57.

Note:

For the relay connections, refer to paragraph 6.5 page 71.

3.6.2 PRECAUTIONS

So as to avoid any electric shock, the general power supply of the detection unit and of its servo-controls must be connected only after the complete wiring of the relays.

3.6.3 CONNECTION

The cable preparation and fixation are similar to those of the detector cables. Refer to paragraph 3.4.2 page 19.

The connection of the conductors to the terminal blocks will be made in accordance with the indications given on Figure 3 or on Table 2 page 17.

Caution:

It is necessary to configure the relay operation. Refer to paragraph 5.21 page 57.

3.7 CONNECTION OF THE RS232 SERIAL LINK

The standard ECHO detection units are equipped with a RS232 type serial link. It can be configured as follow:

- In MODBUS mode
- In serial link printer mode

➤ Messages format (in serial link printer mode):

In "printer" mode, each appearance or disappearance of an alarm or fault keys on a message which contain the date, the time, the channel and the event occurred.

Example of message:

23/03/2003 14:09 CHANNEL: 01 APPEARANCE ALARM 1

This information is in ASCII format and can be directly displayed on a terminal, a PC, or they can be printed on a serial printer.

➤ Connection:

Use a shielded three conductor instrumentation cable. The cable preparation and fixation is similar to the one of the detectors cables. Refer to paragraph 3.4.2 page 19.

➤ Diagram of a connection on a PC :

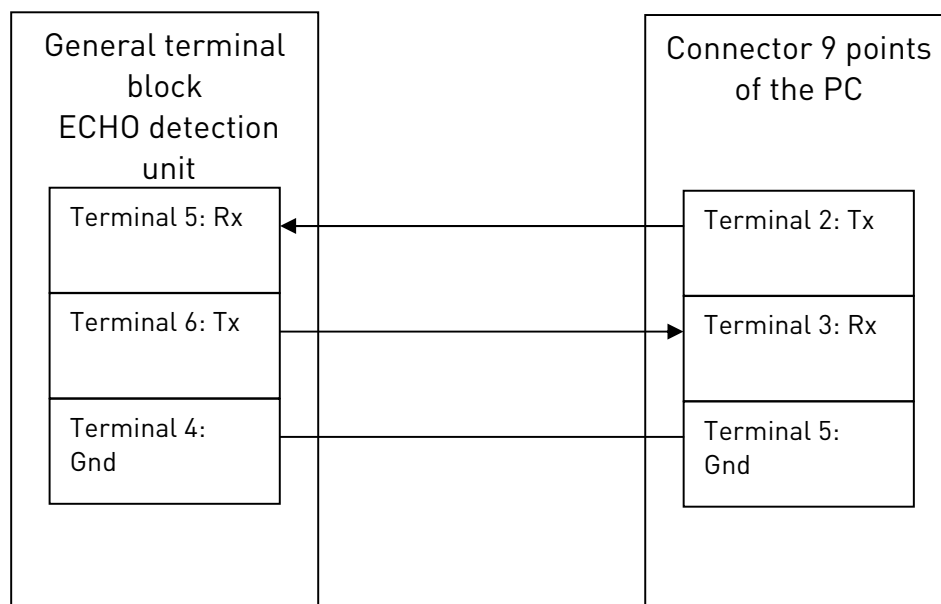


Figure 9: Connection of the serial link to a PC

➤ Transmission configuration: Refer to paragraph 5.15 & 5.16.

3.8 CONNECTION OF THE REMOTE ACKNOWLEDGEMENT

In some applications, it can be interesting to be able to acknowledge an alarm or a remote fault, without having to move until the detection unit. The ECHO detection units have a remote acknowledgement input, which is controlled with a press-button.

Note:

The remote acknowledgement acknowledges all the detection unit channels at the same time.

➤ **Connection:**

Use an instrumentation cable, 1 shielded pair. The cable preparation and fixation is similar to the one of the detectors cables. Refer to paragraph 3.4.2. page 19.

➤ **Diagram of the remote acknowledgement connection.**

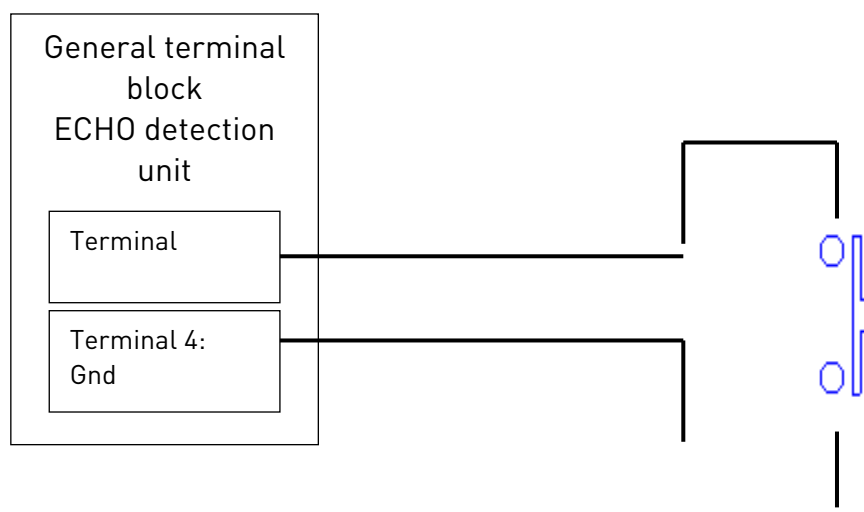


Figure 10: Remote acknowledgement connection

Note:

If the terminal 4 (GND) is already fitted by the GND thread of the RS232 link, it is possible to use another GND terminal of the detection unit.

4 COMMISSIONING / CHANNEL CONFIGURATION

4.1 INTRODUCTION

The commissioning of the detection unit or of a detector has to follow the 4 following stages:

4.1.1.1 CHANNELS MATERIAL CONFIGURATION

The configuration is made thanks to straps located on the main board.

The configuration of these straps must be done when the detection unit is off, following the recommendations of the paragraph 4.2 page 27.

4.1.1.2 SWITCHING ON

Supply the detection unit with power. The detail of this operation is described on paragraph 3.5 page 22.

4.1.1.3 SOFTWARE CONFIGURATION

The matter is to declare the channels, to configure the wanted scale, the alarm levels and the associated relay(s). The detail of this operation is described on paragraph 4.4 page 32.

4.1.1.4 CALIBRATION

Follow, for each measurement channel, the calibration procedures described in paragraph 6.1 page 65.

4.2 MATERIAL CONFIGURATION

This stage enables the adaptation of the electronics to the type of detector connected on the channel.

That the detector is connected to the control board or to an expansion board, the jumper configuration and reference are the same, only the board changes

4.2.1 CONFIGURATION JUMPER POSITION ON THE CONTROL BOARD

The figure below shows the position of the configuration straps for each detection unit channel:

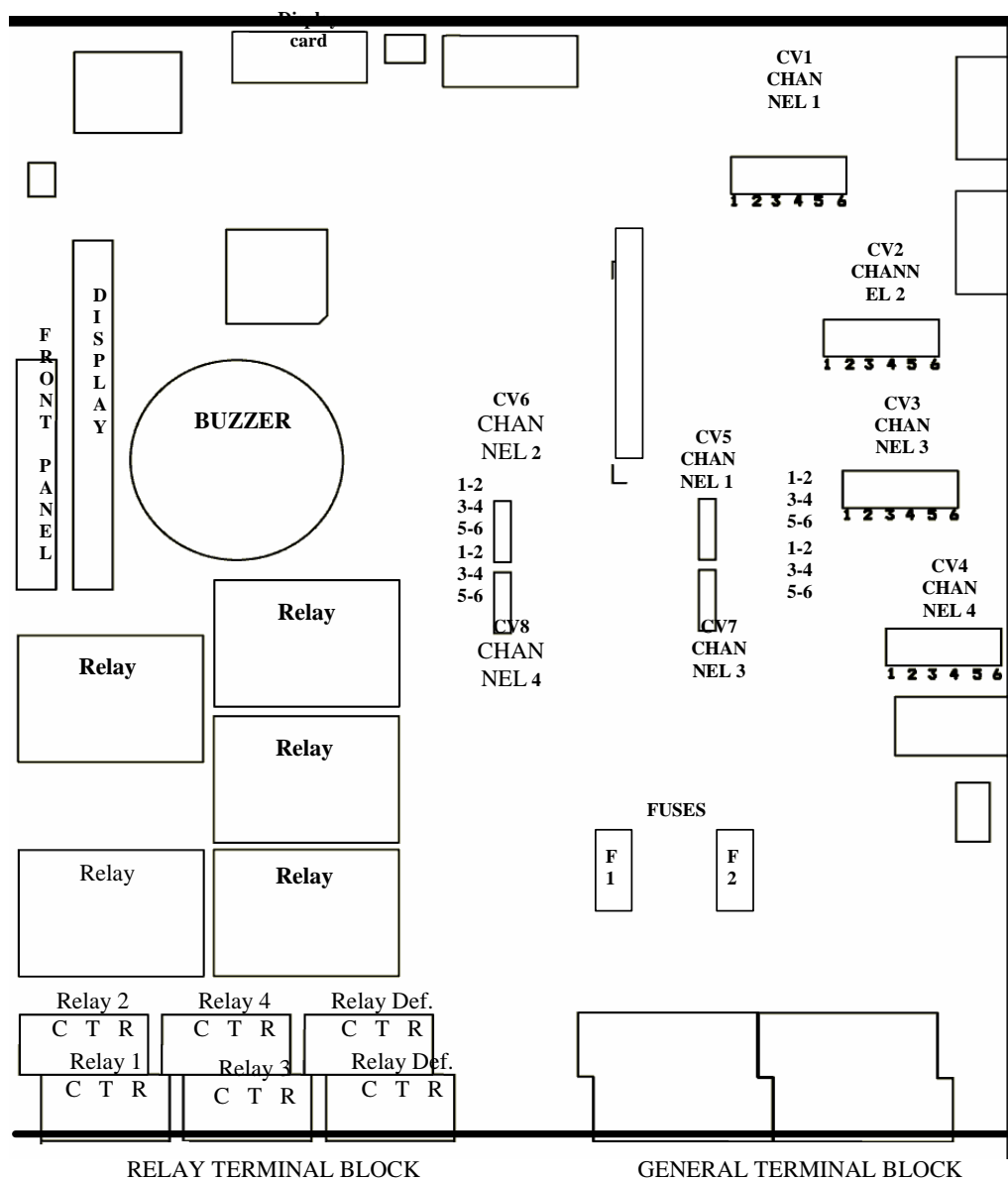


Figure 11: Jumper configuration position on the control board

4.2.2 CONFIGURATION JUMPER POSITION ON THE 4 CHANNEL EXPANSION MODULE

The picture below shows the configuration jumper for each channel of the expansion module:

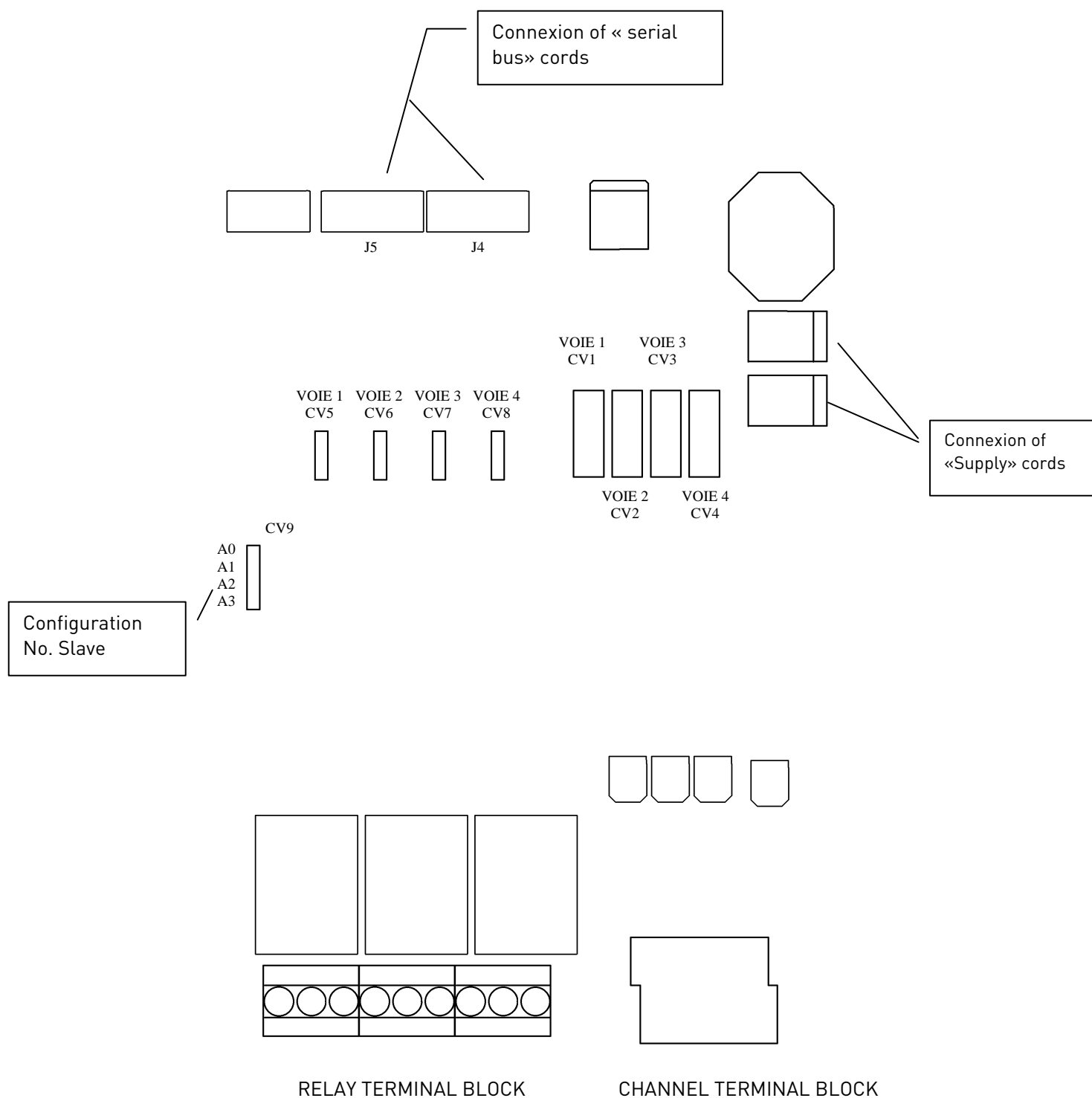


Figure 12: Configuration jumper position on the expansion module board

4.2.3 JUMPER CONFIGURATION




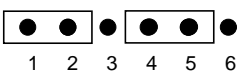



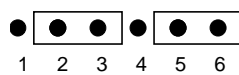
That the detector is connected on the control board or on a 4 channel expansion board, the jumper configuration and name are the same.

The procedures below and in Table 3 are valid for the 2 boards.

Procedure:

1. Check that the controller is not power supplied,
2. Identify the kind of detector connected (4/20mA output detector or mV Wheatstone bridge),
3. Tag the jumper position associated to the channel thanks to Figure 12 page 27,
4. Place the selected channel jumpers depending on the detector type used and on the table below.

Table 5: Channel configuration by jumper

Channel 1	JUMPER CV5	JUMPER CV1
Channel 2	JUMPER CV6	JUMPER CV2
Channel 3	JUMPER CV7	JUMPER CV3
Channel 4	JUMPER CV8	JUMPER CV4
Standard 4 / 20 mA detector (P " 5 Watts)	1 - 2  3 - 4  5 - 6 	 1 2 3 4 5 6
MV WHEATSTONE BRIDGE EX05 TYPE	1 - 2  3 - 4  5 - 6 	 1 2 3 4 5 6

Use of detector with high consumption:

There are all detectors which can consume more that 5 Watts. These detectors correspond to specific applications. The controller cannot supply 28 similar detectors.

To expand your installation with this kind of detectors, please contact SIMTRONICS.

The detector consumption is indicated on the tag.

4.3 SWITCHING ON

4.3.1 CHECKING BEFORE SWITCHING ON

All the wiring must be checked as some mistakes can damage the equipment.

It is advised, before the system switching on, to read the paragraph 3 page 12.

4.3.2 SWITCHING ON

For safety reasons, the device does not have on its front face any means of switching on or off, as these functions have to be done by a disconnecting switch on the outside of the system.

During the switching on, there is an inhibition of the alarms (which lasts approximately 10 seconds) which enables the equilibrium of the various groups.

➤ Stabilization time

The stabilization time depends on the type of the used detector and can vary in large proportions.

This time lasts a few seconds for a UVIR type flame detector or for an explosimeter detector; however, it can reach several minutes for a semi-conductor or electrochemical sensor.

As the stabilization time can, for some detectors, exceed the inhibition time during the switching on, faults or alarms can occur during the first bringing into service or during a new switching on.

➤ Clock adjustment

The clock is only used to record the time of the messages which are emitted on the RS232 serial link.

If you use this function, it is necessary to set the clock after each switching on. Refer to paragraph 5.12 page 46 to perform this operation.

4.4 SOFTWARE CONFIGURATION

Once the detection unit is switched on, it is necessary to declare which type of detector is connected to the new channel, and enter the configuration parameters.

➤ Creation of a new channel:

If the channel did not exist, a new channel has to be created. To perform this operation, refer to paragraph 5.7 page 40.

If the channel was already declared, this stage must not be taken into account.

➤ Configuration of the new channel parameters:

Now, it is necessary to inform the detection unit of the parameters which characterize the detector connected to the detection unit.

The modifiable parameters are:

- the detector label,
- the detector SCALE,
- the gas detected by the sensor,
- the type of detector,
- the values of the alarm thresholds,
- alarms configuration.

To perform these operations, refer to paragraph 5.8 page 41.

➤ Assignment of the relays to the alarms

When the measurement channels are configured, they set off alarms. These alarms are visualized by the LEDs switched on the front face.

Now, one or several configurable relays of the detection unit, or of a relay module, have to be assigned to these alarms. This operation is described paragraph 5.21 page 57.

5 OPERATING

5.1 INTRODUCTION

The detection unit enables a simultaneous control of the good working and the detection of the detectors.

The status of each detector is indicated in the form of an electric lamp signal under the number of the corresponding channel.

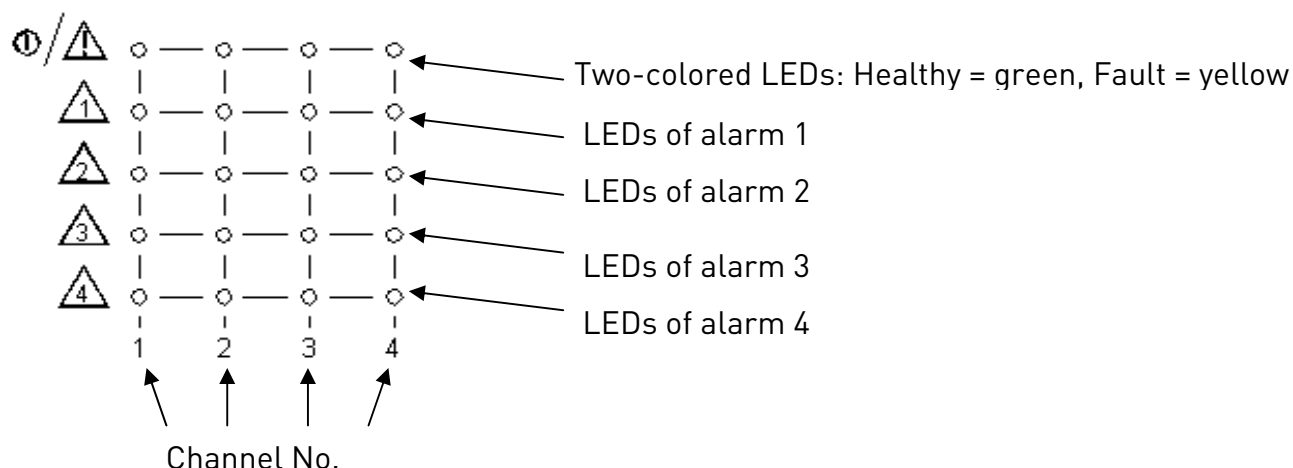


Figure 13: Measurement channel LEDs

Default LEDs quickly display fault or alarm.

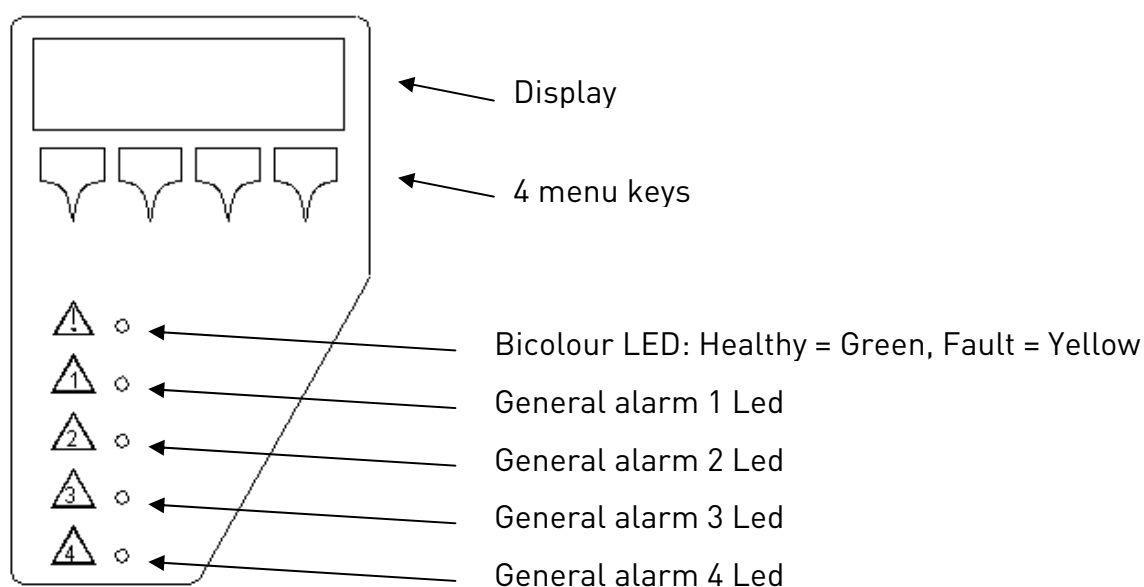
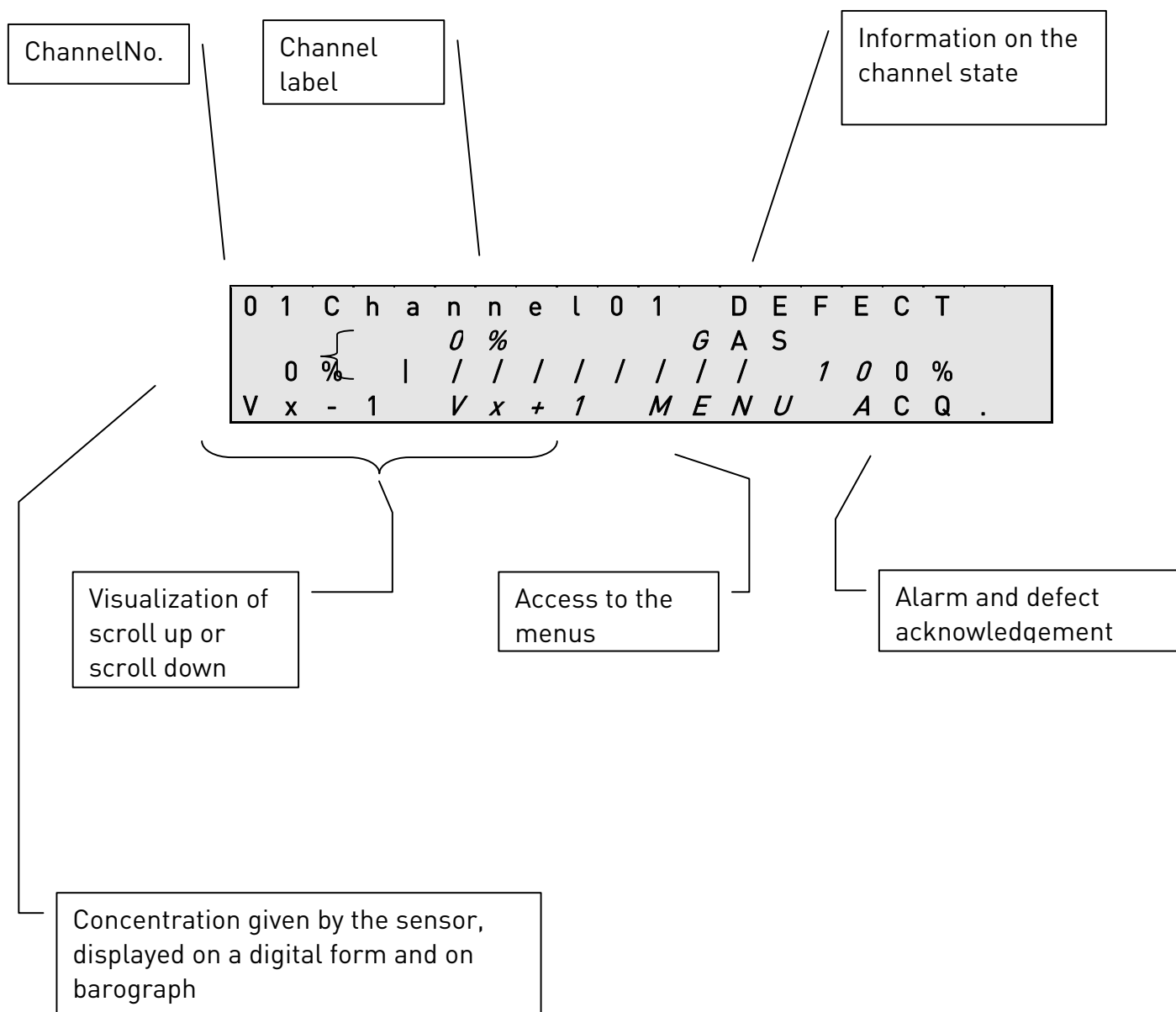


Figure 14: General LEDs on the front face

5.3 MAIN SCREEN

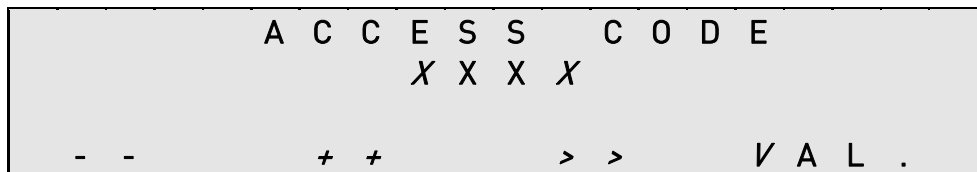
It is the screen which is used for the normal operating of the detection unit.

It displays the information useful for the user.



5.4 ACCESS CODE TO MENUS

The pressing of the «MENU» key on the main menu enables the access to the configuration menus. This access is protected by a password.




➤ Password capture:

Use the keys «++» and «-- » to modify the value of the flashing character.

When the keyed character is correct, use the key «>>>» to go to the following character.

The «VAL.» key is to validate the keyed code.

The symbol  on the display right bottom confirms that the keyed code is correct.

In a factory configuration, the password is **0000**.

➤ Password modification:

Refer to paragraph 5.16 page 49.

➤ Password lost:

Please contact SIMTRONICS.

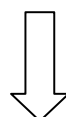
5.5 MENUS DIAGRAM

From the main screen, the menus are accessible by the key «MENU».

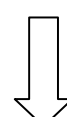
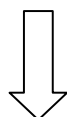
The password has to be previously keyed (symbol  present).

The following screen gives the version number, as well as the access to the different menus.

0	V	O	I	E	0	1	D	O	U	B	T							
				0 %				G	A	S								
0 %		/	/	/	/	/	/	/	/	1	0 0 %							
V	x	-	1		V	x	+	1		F	U	N	C		A	C	K	.



E	C	H	O	M	U	L	T	I	P	O	I	N	T					
S	O	F	T	W	A	R	E	:	I	L	1	4	4	5	8	.	0	0
C	H	A	N		T	E	S	T		P	R	O	G		E	S	C	.



Access to the
measurement
channels
monitoring
functions

Access to the
test functions
of the lamps,
buzzer,
relays...

Access to
programmation
and configuration
functions of the
detection unit,
channels, relays...

Back to the
upper screen

The functions proposed by these menus are detailed on the following page.

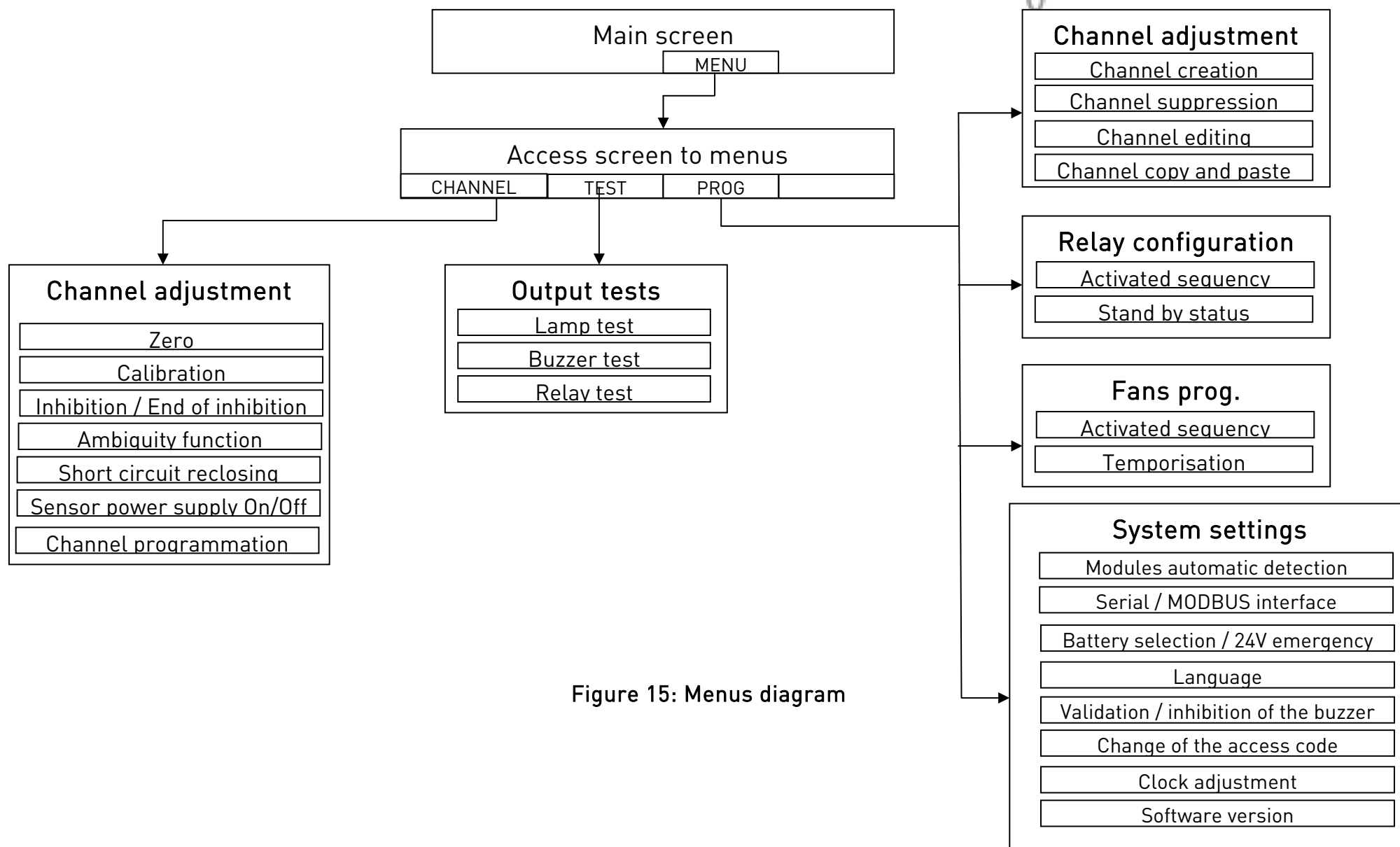


Figure 15: Menu diagram

5.6 TEST FUNCTIONS

Access to the menu:

From the main screen, perform the following operations:

MENU " TEST

O U T P U T T E S T															
L	E	D		B	U	Z	Z		R	E	L		E	S	C

➤ LAMP: test LAMP

Thanks to this function, all the lamps of the detection unit can be switched on, so as to visualize a possible breakdown.

Note:

In fact, the lamps are LED indicators, and are not frequently out of order. It is not possible to replace just a LED.

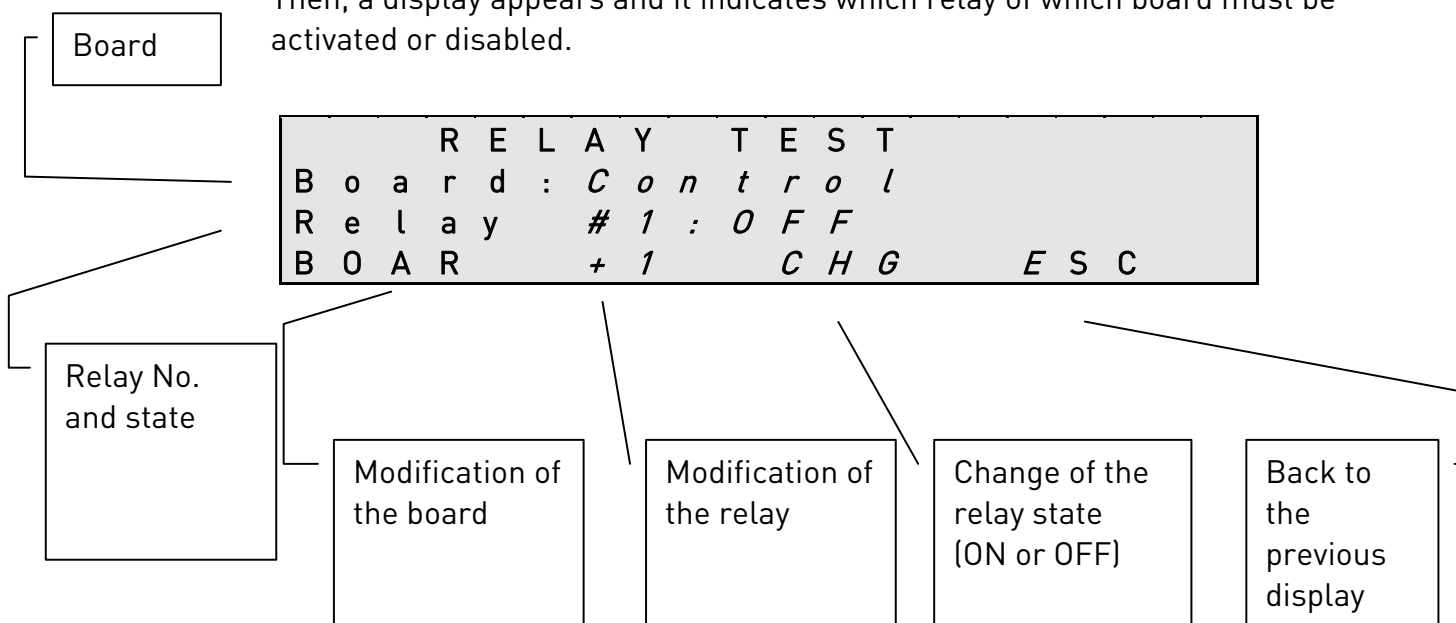
➤ BUZZ: buzzer test

This function is to test the buzzer of the detection unit.

➤ REL: Relay test

This function enables the launching of a relay of the detection unit or of an expansion module.

Then, a display appears and it indicates which relay of which board must be activated or disabled.



Notes:

- the relay 5 corresponds to the fault relay,
- if there is no expansion relay, the control board only is available,
- to modify the status of a relay board relay, this board must have been previously declared to the detection unit (see paragraph 5.6 page 39).

CAUTION: Check that the servo-controls connected to the relay are inhibited.

5.7 CHANNEL CREATION

To add a new detector to the detection unit, it has to be declared to the system.

This operation requires several stages:

- declaration of the new channel
- printing of the parameters of the new channel
- assignments of the alarm relays to the new channel
- possible adjustment of the used relay parameters.

Access to the menu:

From the main display, perform the following operations:

MENU " PROG " function «Channel configuration»

Operating process:

1. Choose the number of the channel which has to be created by pressing the key «Vx+1».
2. Scroll through the functions with the «Ft>>» and choose the function "création voie" ¹ (channel creation).
3. Press the key «VAL.».

" The new channel is created.

The detection unit automatically displays the printing screen of the new channel parameters. Refer to paragraph 5.8.

¹ If the channel already exists, the function channel creation does not exist.

5.8 CHANNEL PARAMETERS AND ALARM THRESHOLDS MODIFICATION

This function enables the modification of the parameters, which characterizes the detector connected to the detection unit.

The modifiable parameters are:

- the detector label,
- the sensor scale,
- the gas detected by the sensor,
- the type of detector,
- the values of the alarm thresholds.

Access to the menu:

- either from the main menu: MENU" PROG " function «Channel Configuration» "function «Edit channel»,
- or directly after the creation of a new channel.

➤ Label modification:

1. Choose the function «Label» with the key «Ft>>» and press the key «VAL.».
2. Use the keys «++» and «--» to modify the value of the flashing character, and the key «>>» to move to the next character.
3. Confirm the new label by pressing the key «VAL.».

➤ Scale modification:

This function enables to adapt the measurement channel to the sensor detection scale. In most cases, the detection scales generally vary of 0 from the sensor full scale value. Therefore, only the full scale detection value needs to be adjusted, because the scale low value fault is adjusted on zero.

However, some very particular applications may need a low scale different from zero. In this case, use the function «Mini Ech» to adjust the low value of the detection scale to the wanted value.

Operating process:

1. Choose the function «Scale» with the key «Ft>>» and press the key «VAL.».
2. Choose the function «Scale max» with the key «Ft>>» and press the key «VAL.».
3. Log in the value of the sensor full scale. For example, for a combustible gas detector detecting from 0 to 100% LIE, log in 00100 and then, confirm.
4. Do not modify the function «Scale min» except if your sensor has a specific scale which does not start at zero.

➤ **Modification of the detected gas:**

This function enables the modification of the unit and the name of the gas detected by the sensor. The unit can be chosen amongst a list of current units (% , PPM...). The name of the gas can be freely printed. Therefore, it is possible to display the exact name of the detected gas.

Operating process:

1. Choose the function «Gas» with the key «Ft>>» and press the key «VAL.».
2. Unit modification:
 - Scroll through the different possible units with the key «CHG» (% , %LIE, PPM, % VOL ...).
 - Confirm your choice with the key «VAL.».
3. Modification of the name of the gas:
 - Use the keys «++» and «--» to modify the value of the flashing character, and the key «>>» to go to the next character.
 - Confirm the name of the gas by pressing the key «VAL.».

➤ **Modification of the type of detector:**

This function enables to indicate to the detection unit the type of detector which is connected on the channel which is being configured. There exist 3 types of detectors which are differently controlled by the detection unit:

- The standard 4-20mA detector: they are all the detectors with a 4-20mA output current loop.

Choose this configuration for the SIMTRONICS's detectors, the reference of which starts with TX, TT, TO, CT, CO IREX, ET, EI, EO.

- The 4-20mA combustible gas detectors: they are combustible gas detectors with a 4-20mA output; but their function of the filaments protection is not

integrated in the sensor. If this configuration is chosen, and that the measurement of the sensor exceeds 120% of the scale, the detection unit switches off the detector power supply and keeps the alarms (function of sensor protection or ambiguity function).

Choose this configuration for the SIMTRONICS's combustible gas compact detectors (reference starting with CX).

Note: for the SIMTRONICS digital remote detectors (reference starting with TX), the configuration «standard 4-20mA detector» must be chosen.

- The EX05 combustible gas detectors: they are low cost combustible gas detectors; the detector power supply is directly controlled by the detection unit.

Choose this configuration for the SIMTRONICS' EX05 combustible gas detectors.

Operating process:

1. Choose the function «Capteur» («detector») with the key «Ft>>» and press the key «VAL.».
2. Scroll through the different types of possible detectors with the key «CHG».
3. Confirm your choice with the key «VAL.».

➤ **Alarm threshold values modification:**

This function enables the modification of the different parameters concerning the 4 alarm thresholds. The modifiable settings are:

- The use of the alarm threshold: is the threshold used?
- Value of the alarm threshold. It is the measurement value at which the alarm sets off.
- Threshold activation direction. It is possible to activate the alarm:
 - UP direction, that is to say when the measurement becomes superior to the alarm threshold. This is the case for most of the detectors in which we try to make sure that there is no gas (combustible gas detectors, toxic gas detectors...).
 - DOWN direction, that is to say when the measurement becomes inferior to the alarm threshold. This is the case, for example, of the oxygen depletion detectors in which we want to make sure that the oxygen is present in a sufficient quantity in the atmosphere.
- the alarm memorization:
 - If the alarm is memorized, it disappears only if the activation condition has disappeared AND that the alarm has been acknowledged.

- If the alarm is not memorized, it disappears as soon as the activation condition is no longer real: it will acknowledge itself when the measurement has passed below the alarm level (for an up direction).

Operating process:

1. Choose the function «Edit levels» («threshold printing») with the key «Ft>>» and press the key «VAL.».
2. Choose the wanted threshold with the key «Edge».
3. Choose the wanted function with the key «Ft>>» and confirm with the key «VAL.».
4. Choose the wanted value and confirm with the key «VAL.».

Note:

Once the alarm thresholds configuration is done, do not forget to configure the relay(s) that will be associated to this threshold.

5.9 CHANNEL SUPPRESSION

This function enables the suppression of a detection unit channel.

Note: if a channel is suppressed, the power supply of the detector on this channel is switched off.

Access to the menu:

From the main screen, perform the following operations:

MENU " PROG " function «Channel configuration»

Operating process:

1. Choose the number of the channel to suppress with the key «Vx+1».
2. Scroll through the functions with the key «Ft>>» and choose the function «Erase channel»² (« channel suppression »)
3. Press the key «VAL.».
4. The detection unit asks you to confirm the channel suppression.
5. Confirm the suppression by pressing the key «VAL.» again.

"The channel is suppressed.

² If the chosen channel does not exist, the channel suppression function does not exist either.

5.10 ALARMS INHIBITION

It is possible to inhibit the alarms of one or several measurement channels. The value that is displayed stays valid, but the alarms and servo-control relays are no longer set off.

Access to the menu:

From the main screen, perform the following operations:

MENU " CHAN

Operating process:

1. Choose the number of the channel to inhibit with the key « Vx+1 ».
2. Scroll through the functions with the key «Ft>>» and choose the function «Inhibition / End inh.».
3. Press the key «VAL.».

"On the top right of the display, «INHIBIT» appears to indicate that the channel is inhibited. Another press the key «VAL» puts an end to the inhibition.

5.11 DOUBT ACKNOWLEDEMENT FUNCTION

Only the combustible gas detectors use this function. The «doubt acknowledgement function» is a protective device which switches off the detector power supply if the measured concentration is too high, and keeps the alarm active. Then, the operator has to reset the channel after having checked that there is no gas.

The menu «doubt acknowledgement function» enables to reclose the protective device.

Access to the menu:

From the main screen, perform the following operations:

MENU " CHAN

Operating process:

1. Choose the number of the channel to reclose with the key «Vx+1».

2. Scroll through the functions with the key «Ft>>» and choose the function «Doubt acknowledgement».
 3. Press the key «VAL.».
- " The protective device is reclosed. It will activate again if the sensor detects gas.

5.12 CLOCK ADJUSTMENT

A clock is integrated to the detection unit. It enables the recording of the messages emitted on the RS232 output.

The clock is not saved if there a power supply switching off.

Access to the menu:

From the main screen, perform the following operations:

MENU" PROG " function «System prog»

Operating process:

1. Choose the function «Time setting» with the key «Ft>>» and press the key «VAL.».
2. Use the keys «++» and «--» to modify the day, month, year, time, or minute value, and the key «>>» to go to the next character.
3. Confirm with the key «VAL.».

5.13 BUZZER USE

The detection unit is equipped with a buzzer.

The buzzer rings at each event, and it can be acknowledged by the key «ACK» of the main screen.

It is possible to inhibit this buzzer.

Access to the menu:

From the main screen, perform the following operations:

MENU " PROG " function «System prog»

Operating process:

1. Choose the function «Sound config.» with the key «Ft>>» and press the key «VAL.».
2. Use the key «CHG» to use or inhibit the buzzer.
3. Confirm with the key «VAL.».

5.14 BATTERIES AND EMERGENCY POWER SUPPLY USE

The detection unit can be supplied with power:

- by its main power supply source: the electric mains,
- by an emergency 24 Volts,
- by batteries.

It is necessary to indicate to the detection unit if the emergency power supply is done

- with batteries: in this case, the detection unit performs the batteries charge, controls their state and sets off a fault if they are empty.
- with a 24V emergency power supply. Then, the detection unit checks the presence of this tension, and sets off a fault if the emergency tension is inferior to 20V.
- or if it is not used. The detection unit does not set off a fault if there is no emergency power supply.

Access to the menu:

From the main screen, perform the following operations:

MENU " PROG " function «System prog»

Operating process:

1. Choose the function «Powered 24V» (« emergency 24V») with the key «Ft>>» and press «VAL.».
2. Use the key «CHG» to choose the wanted emergency mode.
3. Confirm with the key «VAL.».

5.15 SETTING OF THE RS232 COMMUNICATION

The standard detection unit is equipped with a RS232 type serial link, which can be configured:

- Either in "printer" mode: the detection unit then emits a message at every event which happens:
 - fault appearance / disappearance,
 - alarm appearance / disappearance,
 - operator's intervention...
- Either in "MODBUS" mode: refer to paragraph 5.16.

It is possible to modify the communication protocol of this link and specially:

- Transmission speed: 2400, 4800, 9600, 19200, 38400 bauds.
- Parity: pair, odd or without.
- Mode: Printer or MODBUS
- The slave's number

The transmission is always made on 8 bits with a stop bit.

Access to the menu:

From the main screen, perform the following operations:

MENU " PROG " function «Prog. système»

Operating process:

1. Choose the function «Serial interface» with the key «Ft>>» and press the key «VAL.»
2. Choose the wanted function with the key «Ft>>» and confirm with the key «VAL.».
3. Choose the wanted value and confirm with the key «VAL.».

5.16 MODBUS PROTOCOLE

The MODBUS communication & the slave's number must be declared in the "Serial Interface" menu (refer to paragraph 5.15.).

Features:

- ❑ Protocole: MODBUS RTU type (binary)
- ❑ Format: the same than RS232 communication
- ❑ Response time: < 100mS
- ❑ Slave's number: 1 to 127
- ❑ Allowed commands: Word reading (03 or 04)
1 word writing (06)
Diagnostic (08)
- ❑ Error codes processed: 01 (Function code unknown)
02 (Wrong address)

Generalities:

GOUL MODICON's MODBUS RTU (binary) protocol is a data producer/consumer model (only 1 producer by network).

Notes:

- MODBUS specification (available on www.modbus.org) defines some addresses (*register* or *coil*) which are incremented from 1 in relation to the addresses which are really retransmitted on the line.
- The addresses mentioned in this document, and especially in the MODBUS exchange table, are the addresses retransmitted on the line.

Exchange description:

The exchanges are made on the MODBUS data producer's initiative, which emits its request. When the data consumer understands it, it sends the response.

Each message contains 4 types of information:

- ❑ The slave's number (1 byte) designates the request's recipient (request's frame) or the response's sender (response's frame).
- ❑ The function code (1 byte) selects a control (reading, writing) and enables to check if the response is correct.
- ❑ The information field («n» bytes) contains the parameters linked to the function.
- ❑ The control word CRC16 (2 bytes) contributes to detect the transmission errors.

All information is coded in hexadecimal format.

Function WORD READING:**MODBUS data producer's question frame**

01 to 7F	03 or 04	[2 bytes] PFpf	[2 bytes] PFpf	[2 bytes] PFpf
----------	----------	-------------------------	-------------------------	-------------------------

Slave's number Function code 1^{rst} word address Number of **words** to read CRC 16

Detection unit response frame

01 to 7F	03 or 04	[1 bit]	[2 bytes] PFpf	[2 bytes] PFpf	[2 bytes] PFpf	[2 bytes] PFpf
----------	----------	---------	-------------------------	-------------------------	-------------------------	-------------------------

Slave's number Function code Number of read **bytes** Value of the 1^{rst} word ----- Value of the last read word CRC 16

Function 1 MOT WRITING:**MODBUS data producer question frame**

01 to 7F	06	[2 bytes] PFpf	[2 bytes] PFpf	[2 bytes] PFpf
----------	----	-------------------------	-------------------------	-------------------------

Slave's number Function code Word address Word to write CRC 16

Detection unit response frame

01 to 7F	06	[2 bytes] PFpf	[2 bytes] PFpf	[2 bytes] PFpf
----------	----	-------------------------	-------------------------	-------------------------

Slave's number Function code Word address Value of the written word CRC 16

Response in case of INCORRECT PARAMETERS**Detection unit response frame *in case of incorrect question parameters***

01 to 7F	83, 84 or 86	[1 bit]	[2 bytes] PFpf
----------	--------------	---------	-------------------------

Slave's number Function code Error CRC 16

- number code code
- ❑ Error code = 01 " Incorrect function code
 - ❑ Error code = 02 " Incorrect address

Diagnostic functions

The ECHO controller accepts certain diagnostic function to test the communication:

MODBUS data producer question frame

01 to 7F	08	[2 bytes] PFpf	[2 bytes] PFpf	[2 bytes] PFpf
Slave's number	Function code	Diagnostic code	Data	CRC 16

Detection unit response frame

01 to 7F	08	[2 bytes] PFpf	[2 bytes] PFpf	[2 bytes] PFpf
Slave's number	Function code	Diagnostic code	Data	CRC 16

The accepted diagnostic codes are:

- | | | |
|----------|---|--|
| 00 | " | Request echo |
| 01 or 0A | " | Reset of diagnostic counter |
| 0B | " | Number of correct frames received |
| 0C | " | Number of frames received with CRC error |
| 0D | " | Number or sent back errors. |

Modbus exchange table:

Address (Hexa)	Area	Content																	
		MSB																LSB	
0	General status	x	x	x	x	x	x	x	FLT Com.	FLT. Batt.	FLT. Sup.	x	x	x	AL4	AL3	AL2	AL1	Gen. FLT.
2	AL4	V16	V17	V16	V15	V14	V13	V12	V11	V10	V09	V08	V07	V06	V05	V04	V03	V02	V01
4									V27	V26	V25	V24	V23	V22	V21	V20	V19	V18	V17
6	AL3	V16	V17	V16	V15	V14	V13	V12	V11	V10	V09	V08	V07	V06	V05	V04	V03	V02	V01
8									V27	V26	V25	V24	V23	V22	V21	V20	V19	V18	V17
A	AL2	V16	V17	V16	V15	V14	V13	V12	V11	V10	V09	V08	V07	V06	V05	V04	V03	V02	V01
C									V27	V26	V25	V24	V23	V22	V21	V20	V19	V18	V17
E	AL1	V16	V17	V16	V15	V14	V13	V12	V11	V10	V09	V08	V07	V06	V05	V04	V03	V02	V01
10									V27	V26	V25	V24	V23	V22	V21	V20	V19	V18	V17
12	INH	V16	V17	V16	V15	V14	V13	V12	V11	V10	V09	V08	V07	V06	V05	V04	V03	V02	V01
14									V27	V26	V25	V24	V23	V22	V21	V20	V19	V18	V17
16	FLT	V16	V17	V16	V15	V14	V13	V12	V11	V10	V09	V08	V07	V06	V05	V04	V03	V02	V01
18									V27	V26	V25	V24	V23	V22	V21	V20	V19	V18	V17
1A		CONCENTRATION V1																	
1C		CONCENTRATION V2																	
1E		CONCENTRATION V3																	
20		CONCENTRATION V4																	
22		CONCENTRATION V5																	
24		CONCENTRATION V6																	
26		CONCENTRATION V7																	
28		CONCENTRATION V8																	
2A		CONCENTRATION V9																	
2C		CONCENTRATION V10																	
2E		CONCENTRATION V11																	
30		CONCENTRATION V12																	
32		CONCENTRATION V13																	
34		CONCENTRATION V14																	
36		CONCENTRATION V15																	
38		CONCENTRATION V16																	
3A		CONCENTRATION V17																	
3C		CONCENTRATION V18																	
3E		CONCENTRATION V19																	
40		CONCENTRATION V20																	
42		CONCENTRATION V21																	
44		CONCENTRATION V22																	
46		CONCENTRATION V23																	
48		CONCENTRATION V24																	
4A		CONCENTRATION V25																	
4C		CONCENTRATION V26																	
4E		CONCENTRATION V27																	
50		CONCENTRATION V28																	
52	ACK	V16	V17	V16	V15	V14	V13	V12	V11	V10	V09	V08	V07	V06	V05	V04	V03	V02	V01
54									V27	V26	V25	V24	V23	V22	V21	V20	V19	V18	V17
56	SETTING INH	V16	V17	V16	V15	V14	V13	V12	V11	V10	V09	V08	V07	V06	V05	V04	V03	V02	V01
58									V27	V26	V25	V24	V23	V22	V21	V20	V19	V18	V17
5A	End	V16	V17	V16	V15	V14	V13	V12	V11	V10	V09	V08	V07	V06	V05	V04	V03	V02	V01

5C	INH								V27	V26	V25	V24	V23	V22	V21	V20	V19	V18	V17
----	-----	--	--	--	--	--	--	--	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----	-----

Area «General state»: (Reading access)

- Gen. Fault " If = 1, indicates a fault status in the detection unit.
- AL1 to AL4 " If = 1, at least an alarm 1,2,3 or 4 is signaled.
- Fault Main " If = 1, the main power supply is absent.
- Fault Batt. " If = 1, the battery is discharged, or uninterruptible power supply voltage is too low.
- Fault Com. " If = 1, problem of communication between the different control boards.

Area "AL1 to AL4": (Reading access)

If the bit correspondent to the channel is set to 1, the channel is in alarm mode.

Area «Inh»: (Reading access)

If the bit correspondent to the channel is set to 1, the channel is inhibited.

Area «FLT»: (Reading access)

If the bit correspondent to the channel is set to 1, the channel is in fault mode.

Area «Concentration»: (Reading access)

Measure processed by the detection unit for the wanted channel. The value is an integer & unsigned value. For the scales with a comma, its position has to be noted down on the detection unit.

Example: If the detection unit displays 20,8, the value will be 208.

Area « ACK »: (Reading access)

When the "ACK" bit is at "1", this acknowledges the channel module.

Area « Inh »: (Reading access)

When the "Inh" bit is at "1", this inhibits a channel module.

Area « End Inh »: (Reading access)

When the "End Inh" bit is at "1", this sets the channel back to normal operation.

5.17 ACCESS CODE CHANGE

The access code enables the access to the menus.

In a factory configuration, the password is 0000. Thanks to this function the user can change the password.

It is possible to choose a password composed of 4 alphanumerical characters.

Access to the menu:

From the main screen, perform the following operations:

MENU " PROG " function «System prog.»

Operating process:

1. Choose the function «Password change» with the key «Ft>>» and press the key «VAL.».
2. Use the keys «++» and «--» to modify the value of the flashing character and the key «>>» to go to the next character.
3. Press the key «VAL» to confirm the new code.

Note:

In case of the code loss, contact SIMTRONICS.

5.18 LANGUAGE CHOICE

It is possible to display the menus in English or in French.

Access to the menu:

From the main screen, perform the following operations:

MENU " PROG " function «System prog.»

Operating process:

1. Choose the function «Langue» with the key «Ft>>» and press the key «VAL.».
2. Use the key «CHG» to choose the wanted language.
3. Press «ESC» so as not to modify the configuration.

5.19 SOFTWARE VERSION

This menu enables to visualize the software version of the different control boards in the detection unit. It is dedicated to maintenance.

Access to the menu:

From the main screen, perform the following operations:

MENU " PROG " function «System prog.»

Choose the function «Software version» with the key «Ft>>» and press the key «VAL.».

5.20 ADDITION / SUPPRESSION OF AN EXPANSION MODULE

In its basic version, the detection unit has 4 configurable relays and a general fault relay. It is possible to expand channel number by adding boards.

- Lamp board
- 4 channel expansion modules
- 8 relay module

The controller has an automatic detection function for added boards.

Access to the menu:

From the main screen, perform the following operations:

MENU" PROG " function «System prog.»

Operating process:

4. Choose the function «Board detection» with the key «Ft>>» and press the key «VAL.».
5. Then, the detection unit displays the boards already detected.
Press the key «SCAN» to start the scanning. The moving symbol «+» enables to follow the scanning advance.
6. When the scanning is over, check that the new boards are effectively detected and confirm the new configuration with the key «VAL.».

For a new relay module:

Refer to paragraph 5.21 page 58 to configure the relays of the new module.

For a new 4 channel expansion module:

Check the presence of the new lamp board and of the new 4 channel expansion board.

To create new channels, refer to paragraph 6.5.2 page 70.

5.21 RELAY PROGRAMMATION

After being configured, the measurement channels set off the alarms. They are visualized by the LEDs switched on the front face.

All the relays of the detection unit, except the fault relays can be configured individually. It is possible to fix:

- relay unenergized condition: the relay can be configured on normal working condition (normally power supplied = positive safety) or on normal unenergized condition (normally not power supplied),
- its activation conditions: what are the alarms that will set off the relay.
- Its operating mode. Two modes are possible:
 - SYNTHESIS MODE: the relay comes back on unenergized condition when all the activation conditions have disappeared. This mode can be used for example to command a flashing light which will be on as long as there is an alarm. It is important to note that if one of the activation conditions is a memorized alarm, the relay will be back on its unenergized condition only when the cause of the alarm has disappeared AND that the alarm has been acknowledged.
 - BUZZER MODE: the relay remains active as long as the alarm has not been acknowledged (press key «ACQ»). After the acknowledgement, the relay disappears even if the alarm is still present. If the alarm is not memorized and disappears, the relay also disappears (it is not advised to use an alarm which is not memorized with a sound alarm mode).

Notes:

- It is possible to create detection areas by selecting a single channel alarm level or several multi-channel alarm levels as a relay activation condition. The relay will be active if at least one of the activation conditions is real, and it will be back to its unenergized condition when all the activation conditions have disappeared. This functionality avoids the increase of the channel individual relays and an expensive wiring.
- If the relay is already assigned to a fan, the unenergized condition only can be modified.

Access to the menu:

From the main screen, perform the following operations:

MENU " PROG " function «Relays program»

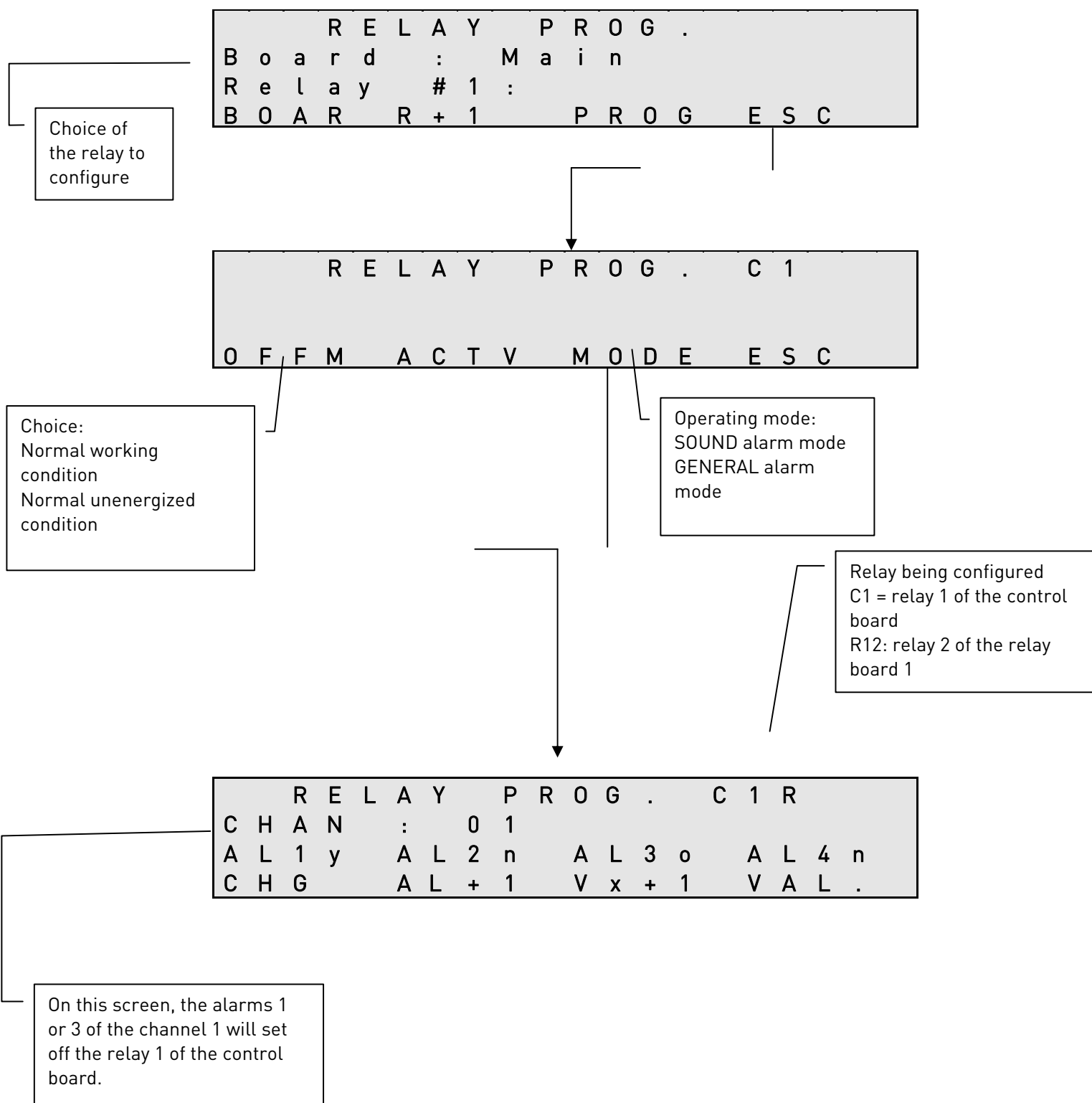
Operating process:

1. Choice of the relay to configure:

- Use the key «BOAR» to choose the board of the relay to configure (Cx = control board x relay, R1x = relay board 1 x relay...).
- Use the key «R+1» to choose the number of the relay to configure.
- Press «PROG» after having chosen the good relay.

2. Relay configuration:

- OFFM: enables to choose the relay unenergized condition. It is possible to choose between:
 - A relay which is on normal unenergized condition (normally not power supplied)
 - or on normal working condition (normally power supplied = positive safety).
- ACTV: enables to choose which alarms will set off the relay.
 - Start by configuring the alarms of the channel 1.
 - Use the key «AL+1» to choose the alarm threshold to configure.
 - Use the key «CHG» to make the relay active (o), or not (n) on the alarm which is being configured.
 - Once the relay is configured for all the alarms of the channel 1, perform the same operations for the channels 2, 3 and 4. The screens for the other channels are accessible by pressing the key «Vx+1».
- MODE: enables to choose the relay operating mode. The possible choices are:
 - BUZZER mode: the relay remains active as long as the alarm is not acknowledged,
 - SYNTHESIS mode: the relay remains active as long as the alarm is kept.



Example of a possible configuration for a typical installation:

We want to monitor an installation with three gas detectors.

The detection unit commands:

- Relay 1: set off of a GREEN flashing light,
- Relay 2: set off of a RED flashing light,
- Relay 3: a siren, if the concentration of one out of the 3 channels is too high.

The flashing lights:

They have to be power supplied as long as the concentration is higher than the alarm thresholds. If the concentration decreases below the threshold, the flashing lights have to stop.

The GREEN flashing light is controlled by the alarm 1 of the channels 1, 2 or 3.

The RED flashing light is controlled by the alarm 2 of the channels 1, 2 or 3.

That is why we have to configure:

- the alarms 1 and 2 of the channels 1, 2 and 3 in a non memorized mode,
- the relays 1 and 2 in SYNTHESIS mode,
- Moreover, the relay 1 has to be configured to be active on the threshold 1 of the channels 1, 2 and 3 and the relay 2 to be active on the threshold 2 of the same channels.

The siren:

It has to ring when the threshold 3 of one out of the 3 channels is reached. It must not stop if the LIE value decreases below the alarm threshold 3; however, it has to stop if the operator acknowledges.

That is why we have to configure:

- The alarms 3 of the channels 1, 2 and 3 in a memorized mode,
- The relay 3 in BUZZER mode ,

Moreover, the relay 3 has to be configured to be active on the threshold 3 of the channels 1, 2 and 3.

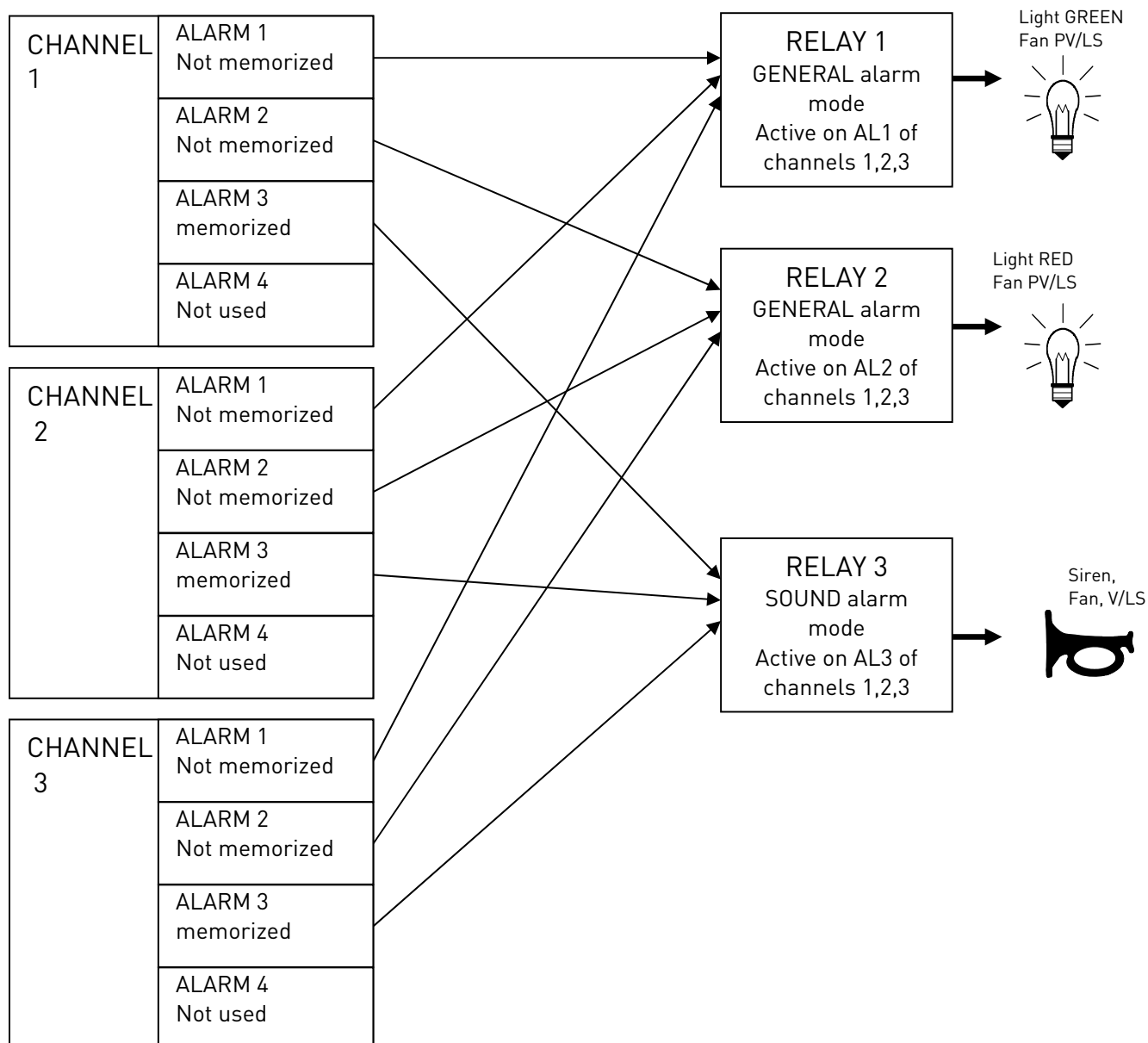


Figure 16: Example of configuration of a typical installation

5.22 USE OF FANS (CAR PARKS)

The ECHO 2 / ECHO 4 detection units can be used to ensure the monitoring of an indoor car park.

The function «fans» enables an efficient control of the switching on, the stop and the function low speed/ high speed of the fans. The detection unit can control until 4 different fans.

Notes:

- The user can freely choose the relays used for the low speed (relay PV=relay LS) and high speed (relay GV=relay HS), as well as the channel(s) which is/are used to command the fan.
- The alarms 1 and 2 of these channels are then respectively assigned to the command of the fan low speed or high speed.
- For the channels which set off the fans, the alarms must be configured with no memorization, and the alarm thresholds 2 must be higher than the alarm threshold 1.
- The temporization enables the definition of the minimum time during which the fan will work in low speed and in high speed.
- If the alarms disappear, the fan will keep working during this temporization.
- If the alarm 2 appears before the end of the low speed temporization, the fan finishes its cycle in low speed before passing in high speed.
- When passing from low speed to high speed, the LS relay is disabled 2 seconds before the activation of the HS relay.

The

Figure 17 represents a typical case of fans triggering depending on the measured concentration.

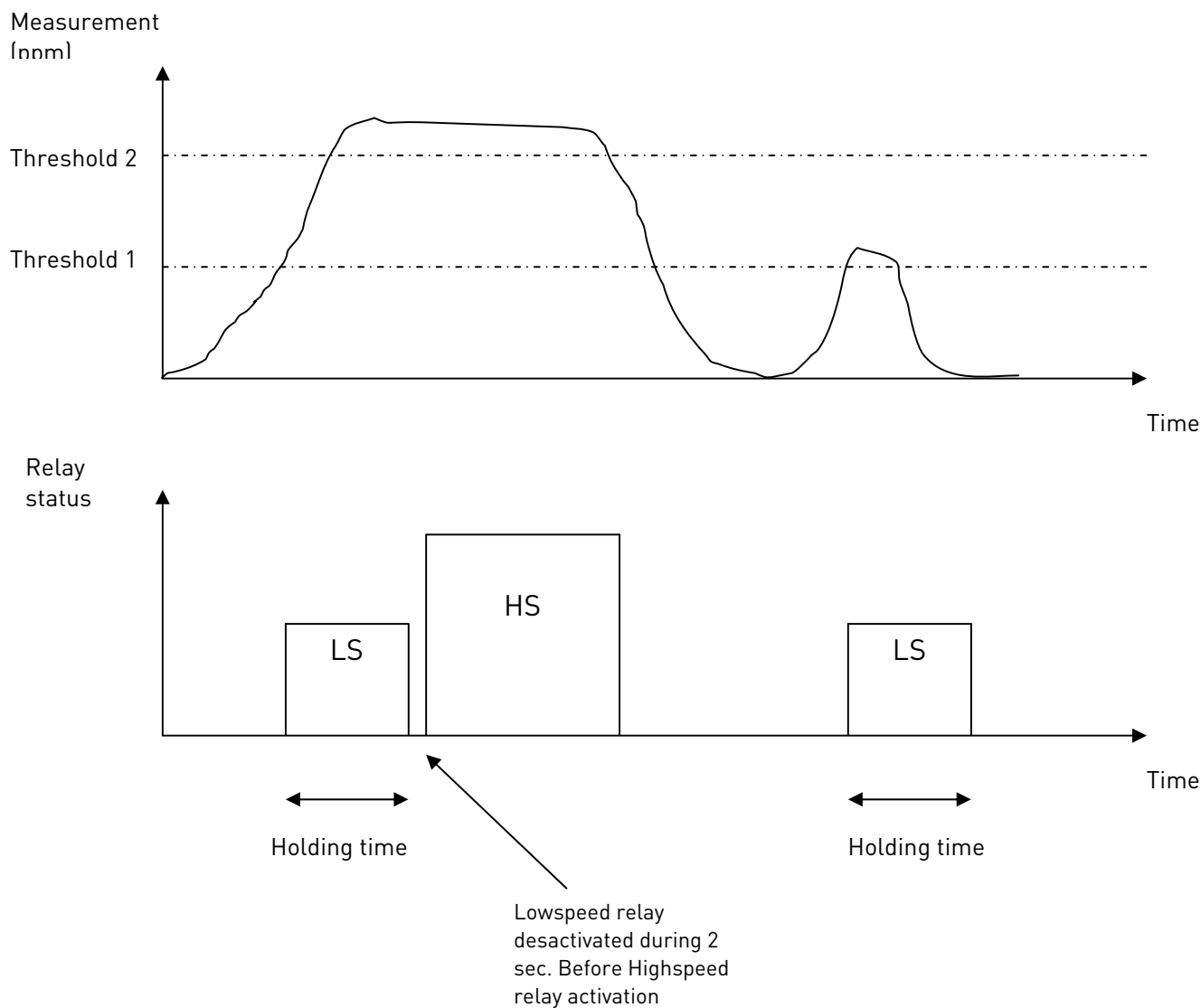


Figure 17: Fans triggering

Access to the menu:

From the main display, perform the following operations:

MENU " PROG " function «Electric fan config.»

Operating mode:

1. Choice of the fan:
 - Use the key «V+1» to choose the fan to configure.
2. Use of the fan:
 - Choose the function «Use» with the key «Ft>>» and press the key «VAL.».
 - Choose «yes» with the key «CHG» and confirm.

3. Choice of the relays associated to low speed and high speed:

- Choose the function «Low speed» or «Highspeed» with the key «Ft>>» and press the key «VAL.».
- Use the key «BOAR» to choose the board of the relay to configure (Cx = control board x relay, R1x = board relay x relay 1...).
- Use the key «R+1» to choose the number of the relay to configure.
- Press the key «VAL.» after having chosen the correct relay.

4. Temporization adjustment:

- Choose the function «Holdtime» with the key «Ft>>» and press the key «VAL.».
- Adjust the wanted temporization with the keys «-->», «++>» and «>>>» and confirm.

5. Choice of the associated channels:

- Choose the function «Connected channels» («associated channels») with the key «Ft>>» and press the key «VAL.».
- Use the keys «Vx-1» and «Vx+1» to scroll through the channels, and, with the key «CHG», choose whether the channel will set the fan on (yes) or off (no).
- Scroll through all the detection unit channels so as to make sure that only the wanted channels will set off the fan, and confirm the configuration with the key «VAL.».

6 MAINTENANCE

Preliminary:

All the operations described in this chapter must be performed by a **competent technician**.

6.1 DETECTOR RATING

These rating operations are necessary for all the detectors that do not have an internal calibration system. (Ex: SCALE COMPACT DETECTOR or serial detector «ECHO» type EX, EO, ET). These operations can also enable a more precise display when there are some differences between the value displayed by the detection unit and the measurement of a transmitter.

Notes:

- Entirely perform the procedure of the adjustment of the zero before starting the one of the gain adjustment.
- The alarms are automatically inhibited during the rating or zero operations.

6.1.1 ADJUSTMENT OF THE ZERO

Access to the menu:

From the main display, perform the following operations:

MENU" CHAN

Operating mode:

1. Go on the channel to calibrate with the key «Vx+1».
2. Choose the function «Zero adjustment» with the key «Ft>>» and press the key «VAL.». The detection unit displays the measured concentration.
3. To inject the calibration gas mixture correspondent to the zero on the detector. The ambient air can be used in case of certainty that there is not any presence of another gas.
4. When the measurement is stabilized, press the key «ZERO».
5. If the detection unit displays «fault», check that the calibration gas mixture is correct. If it is so, change the detector.

6.1.2 GAIN ADJUSTMENT

Access to the menu:

From the main display, perform the following operations:

MENU" CHAN

Operating mode:

1. Go on the channel to calibrate with the key «Vx+1».
2. Choose the function «Calibration» with the key «Ft>>» and press the key «VAL.».
3. The detection unit asks for the rating gas concentration³. Use the keys «GAS+» and «GAS- » to log in the right value, and confirm with the key «VAL.».
4. The detection unit displays the measured concentration.
5. To inject the calibration gas mixture on the detector.
6. When the measurement is stabilized, press the key «CAL.».
7. If the detection unit displays «fault» check that the calibration gas mixture is correct. If it is so, change the detector.

6.2 INTERVENTION ON A DETECTOR

The detection unit computer control makes easier the maintenance interventions on the detectors. Indeed, it is possible to break the power supply of a detector without needing to open the detection unit box.

Access to the menu:

From the main display, perform the following operations:

MENU" CHAN

Operating process:

1. Go on the channel to calibrate with the key «Vx+1».
 2. Choose the function «Detector power On/Off» with the key «Ft>>» and press the key «VAL.».
- " The power supply of the detector is broken.

Caution:

If the detector is located in a zone with explosion risks, it is imperative to unplug the detector threads at the level of the detection unit.

³ It is recommended to use a calibrate mixture gas, the value of which corresponds at least to 25% of the scale.

6.3 CHANNEL NUMBER EXPANSION

The ECHO 28 is an expandable controller.

The minimum controller configuration is 4 channels (channels 01 to 04). The detector connection is done on the control board.

If you need to add channels on the controller, you need to add several 4 channels expansion modules.

Each kit enables to expand the controller capacity and to add 3 configurable relays.

4 channel expansion module kit:

- 1 4 channel expansion board,
- 1 lamp board,
- 1 supply wire,
- 2 «serial bus» cord sets,
- screws.

6 expansion kits may be implemented, increasing the controller capacity up to 28 channels.

The expansion module commissioning has to be made through steps described in paragraphs 6.3.1 to 6.4.

6.3.1 BOARD ADDRESSES CONFIGURATION

The lamp card and 4 added channels addresses have to be the same.

The configuration jumper position of the 4 channel board address is visible on Figure 12 page 29.

Please see Figure 18 in order to run this configuration.

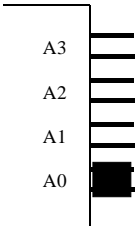
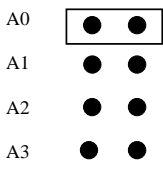
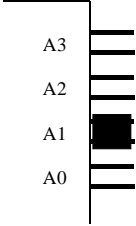
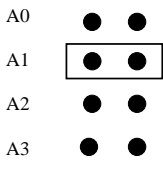
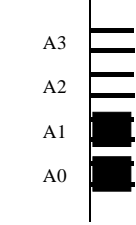
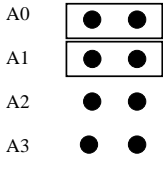
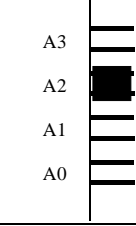
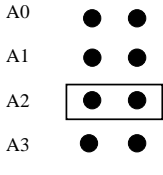
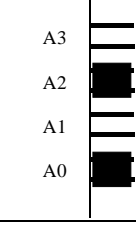
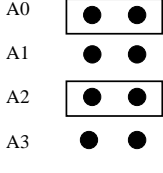
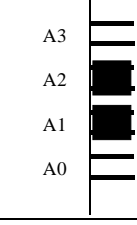
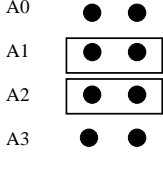
BOARD ADDRESS	CHANNEL GROUP	LAMP BOARD CONFIGURATION	CHANNEL EXPANSION BOARD CONFIGURATION
1	5 " 8		
2	9 " 12		
3	13 " 16		
4	17 " 20		
5	21 " 24		
6	25 " 28		

Figure 18: Lamp board and 4 channel addresses configuration

6.3.2 LAMP BOARD PLACING

1. Check that the address configuration is correct and correspond to the one of the 4 channel board
2. See the place of the 4 channel group added
3. Bridge the new board with the previous lamp board thanks to the «serial bus» cord set supplied. You can use whichever of the 3 connectors down the board. For the board No.3 (channels 13 to 16), the serial bus bridge is done with a free connector on lamp No.1
4. Put the 3 spacers, the lamp board and fix it with screws,



Figure 19: Lamp board implementation

6.3.3 4 CHANNEL BOARD PLACING

1. Check that the address configuration is correct and that is corresponds to the one of the lamp board.
2. See the place that corresponds to the 4 channel group added, Boards will be placed in staggered rows, as in picture Figure 20.
3. Bridge the new board serial bus with the 4 channel previous board thanks to the «serial bus» cord set supplied. You can use whichever of the 2 connectors. For board No.1 (channels 5 to 8), use the cord set in the housing. Report to Figure 12 page 29 to see those connectors position.
Bridge the new board power supply with the 4 channel previous board thanks to the «serial bus» cord set supplied. You can use whichever of the 2 connectors. For board No.1 (channels 5 to 8), use the cord set in the housing. Report to Figure 12 page 29 to see those connectors position.

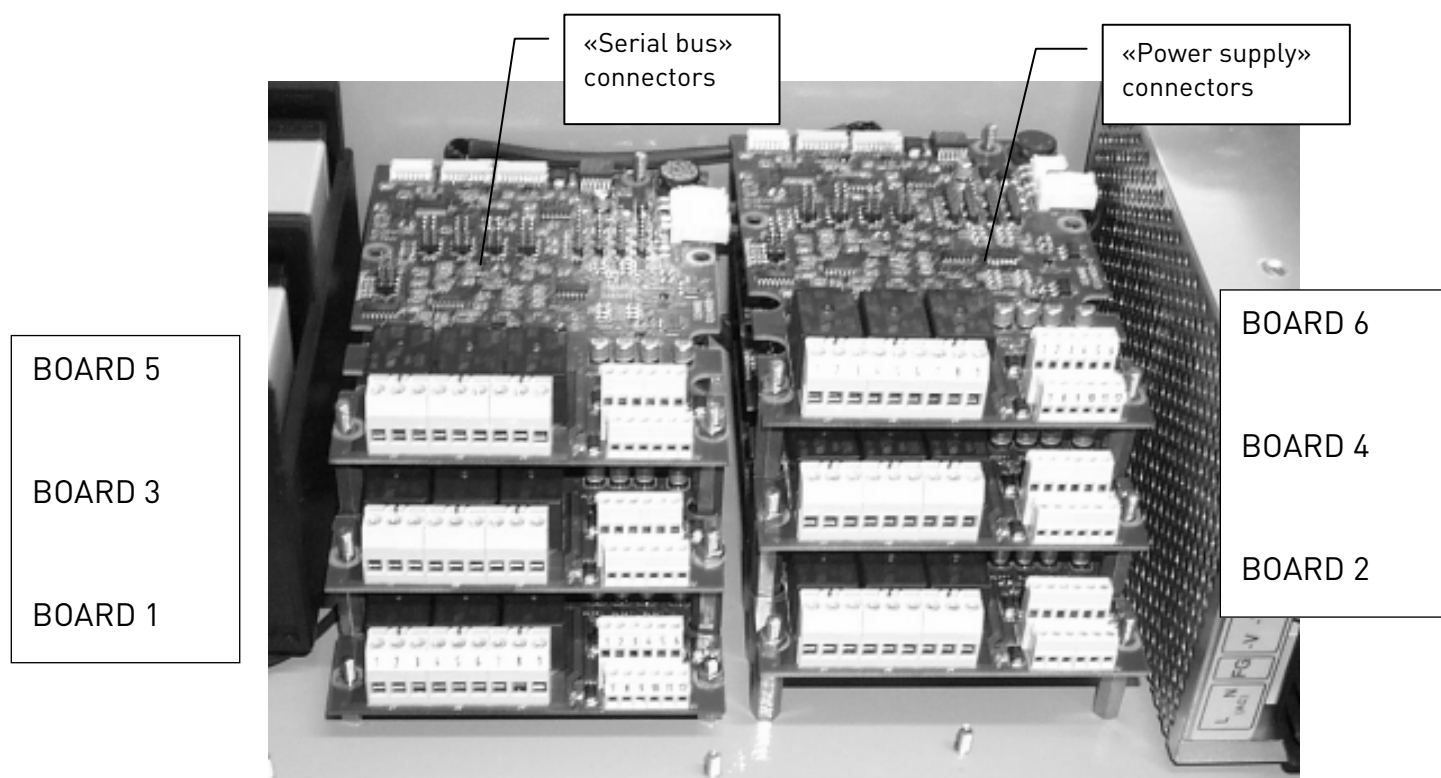


Figure 20: Placing the 4 channel boards in staggered rows

6.4 CONTROLLER CONFIGURATION

Then you need to:

- Configure the configuration jumpers: Report to paragraph 4.2 page 27.
- Connect channels: Report to paragraph 3.4 page 18.
- Declare the board to the controller: Report to paragraph 5.6 page 39.
- Create and set the new channels: Report to paragraph 5.7 page 40.
- Allocate the relays to the new alarms: Report to paragraph 5.21 page 57.

6.5 EXPANSION OF THE NUMBER OF RELAYS

In its basic version, the detection unit has 4 configurable relays, and a general fault relay. It is possible to extend the number of relays activated by the detection unit by adding 8 relay modules.

6.5.1 CHARACTERISTICS

Relay breaking capacity:

2 A / 230 VAC

2 A / 125VDC

Maximum number of modules for each detection unit:

Five 8 relay modules, that is to say 40 relays in all.

Modules location:

Remote out of the detection unit, protected in a box (cabinet for example).

Controller connection:

Connection with a single shielded 2 conductor cable pair by pair + general displays.

This cable can be armored if a mechanical protection is necessary.

Maximum distance between controller and modules:

2 Km maximum.

Modules power supply:

The power supply is provided by the detection unit.

Modules fixation:

On DIN rail (not supplied).

Dimensions:

125 x 75 x 53 mm.

Weight:

300 grams

6.5.2 FIXATION / CONNECTION

The 8 relay module is designed to be assembled with a DIN rail (omega).

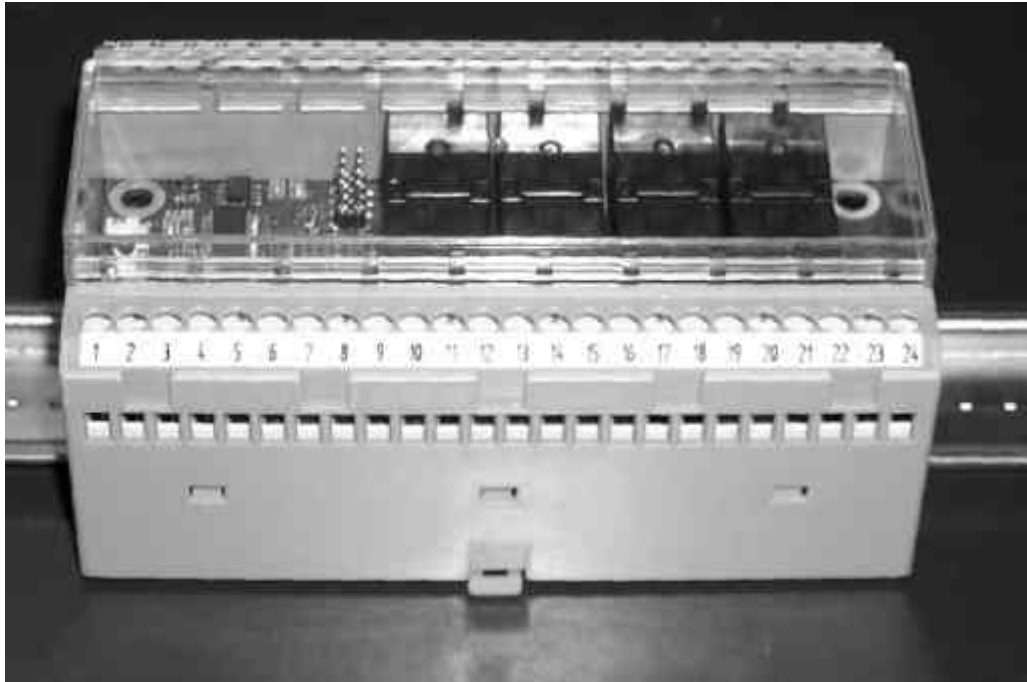


Figure 21: The 8 relay expansion module

No.	Function	No.	Function
1	+ Power supply	48	Communication signal E+
2	- Power supply (GND)	47	Communication signal E-
3	+ Power supply	46	Communication signal E+
4	- Power supply (GND)	45	Communication signal E-
5	GND	44	GND
6	GND	43	GND
7	GND	42	GND
8	GND	41	GND
9	GND	40	GND
10	Relay 8: Normally open	39	Relay 4: Normally closed
11	Relay 8: Common	38	Relay 4: Common
12	Relay 8: Normally closed	37	Relay 4: Normally open
13	Relay 7: Normally open	36	Relay 3: Normally closed
14	Relay 7: Common	35	Relay 3: Common
15	Relay 7: Normally closed	34	Relay 3: Normally open
16	Relay 6: Normally open	33	Relay 2: Normally closed
17	Relay 6: Common	32	Relay 2: Common
18	Relay 6: Normally closed	31	Relay 2: Normally open
19	Relay 5: Normally open	30	Relay 1: Normally closed
20	Relay 5: Common	29	Relay 1: Common
21	Relay 5: Normally closed	28	Relay 1: Normally open
22	Not connected	27	Not connected
23	Not connected	26	Not connected
24	Not connected	25	Not connected

Table 6: Relay module wiring

6.5.3 COMMISSIONING

The 8 relay module commissioning is performed according to the following operations:

6.5.3.1 ELECTRIC CONNECTIONS

Make modules electric connections with the controller according to the connection diagram below and to the information given in the Table 6.

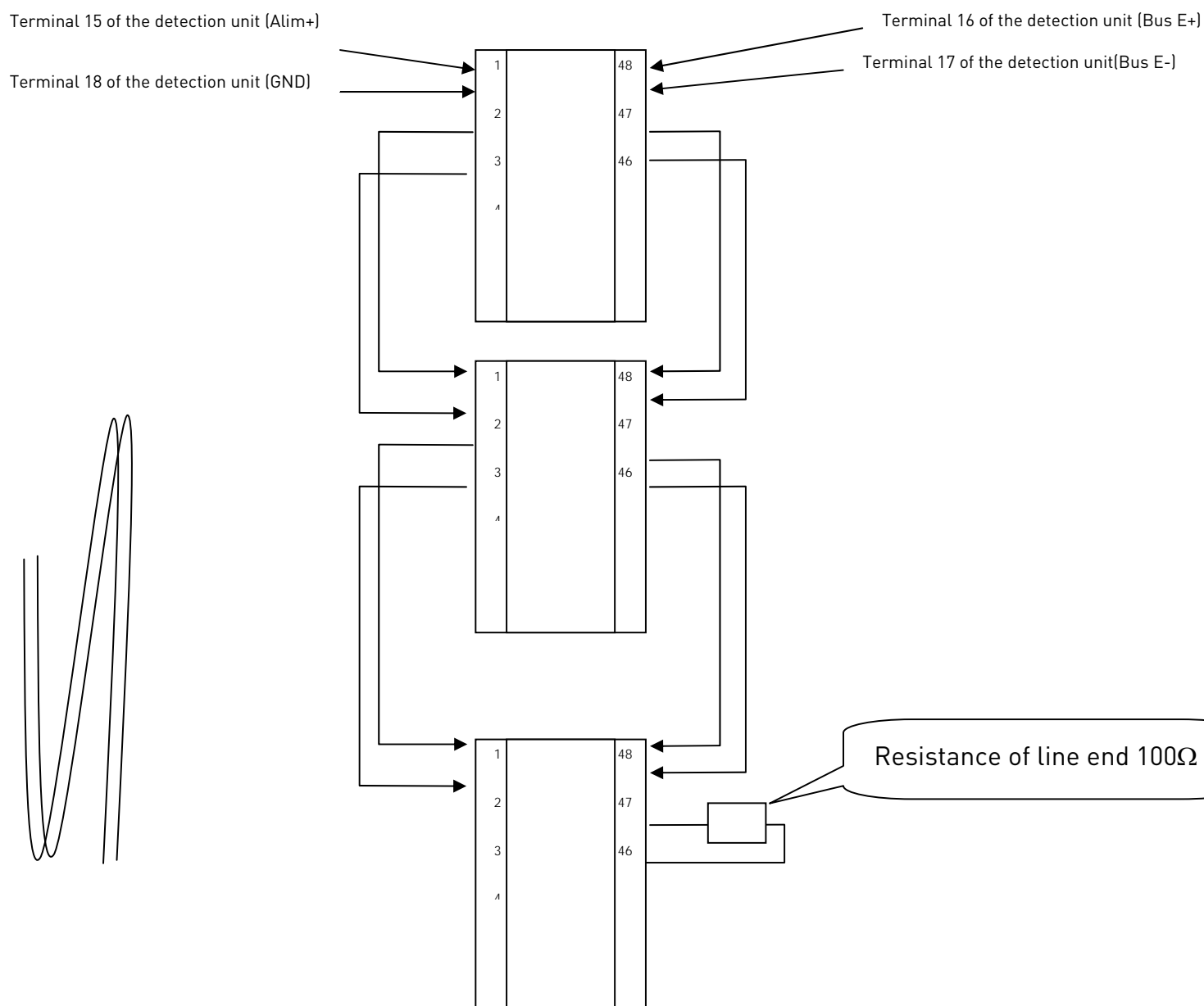


Figure 22: Relay modules connection

CAUTION: This operation must be performed when the detection unit is out of tension.

Note:

It is possible to locally power supplied the relay module and not to use the power supply provided by the detection unit. It enables the use of a cable with a single pair for the connection with the detection unit.

The power supply required by the module is 18 – 30 VDC / 0.1 A.

6.5.3.2 MATERIAL CONFIGURATION

The address of the modules has to be configured.

Even if it is not an obligation, it is logical to leave the address 1 for the first module, and to add 1 to this address at each expansion.

The valid address goes from 1 to 5.

The figure below indicates the straps configuration depending on the wanted address.

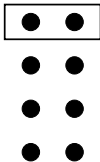
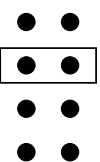
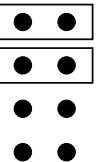
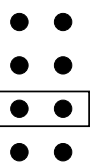
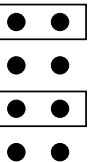
Relay module 1	Relay module 2	Relay module 3	Relay module 4	Relay module 5
				

Figure 23: Relay module: address straps configuration

6.5.3.3 SOFTWARE CONFIGURATION

The software configuration requires two stages: the expansion module declaration and then, the relay configuration.

To declare the added module, refer to paragraph 5.6 page 39.

When the module is correctly declared, the 8 relays of the module can be individually programmed. The software configuration is the same as the one of the controller configurable relays. Refer to paragraph 5.21 page 57.

Note:

The state of each relay is displayed on LEDs that can be seen through the transparent face of the module.

6.6 ADDITION / REPLACEMENT OF THE BATTERIES

It is possible to equip the ECHO controller with an emergency power supply on batteries. This battery kit includes:

- 2 12 V / 4 Ah batteries
- the necessary connector technology.

Battery kit implementation:

1. Turn off the controller electric mains.
2. Connect the 2 batteries and link the red thread and the blue thread to the batteries and to the GENERAL terminal block, according to the scheme on the figure Figure 24 below. The controller then switches on.
3. Put the batteries in their housing and correctly drive the blue and the red threads.
4. Put into place the lock on bar and its two screws.
5. Switch on again the controller electric mains.
6. Configure the software to declare the use of the batteries. Refer to paragraph 5.14 page 47.

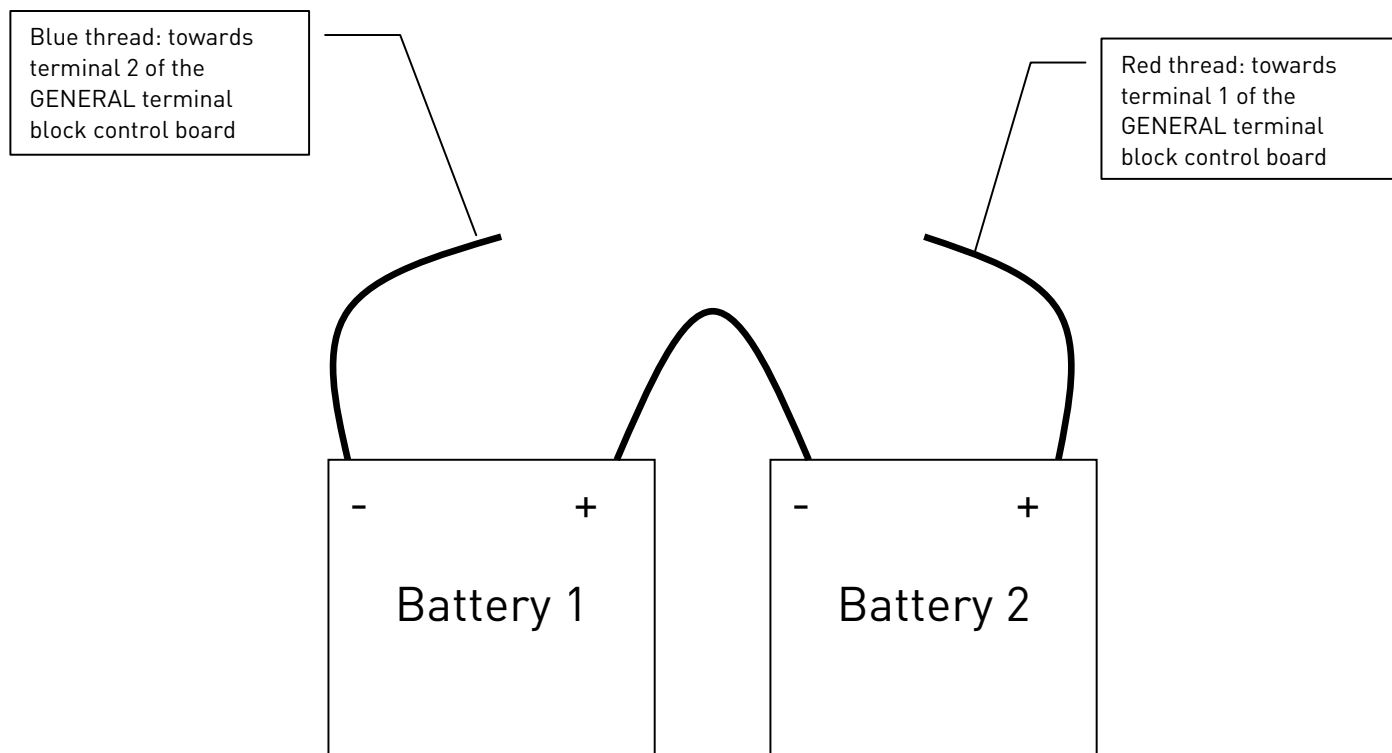


Figure 24: Batteries position

6.7 FUSES REPLACEMENT

The detection unit is equipped with 2 fuses that are located on the control board.

- The fuse F1 (1A temporized) enables the protection of the relay modules power supply.
- The fuse F2 (5A temporized) protects the detection unit general and continuous power supply. F2 isn't affected by a wiring problem, or a short-circuit, on a detector.

Spare fuses are available. Please contact SIMTRONICS.

They have to be replaced with thin jaw pincers (CMS component) and the **detection unit out of tension**.

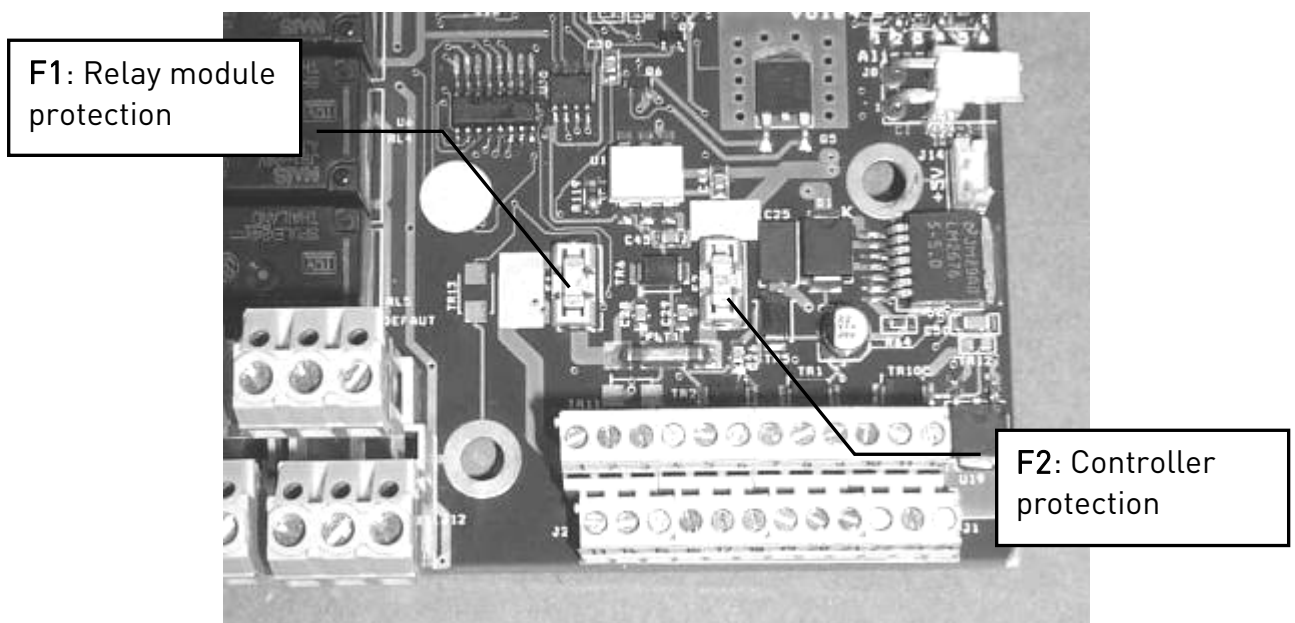


Figure 25: Fuses position

Main power supply Fuses:

The main power supply is equipped with a 4A / 250 VAC rapid fuse (5x20).

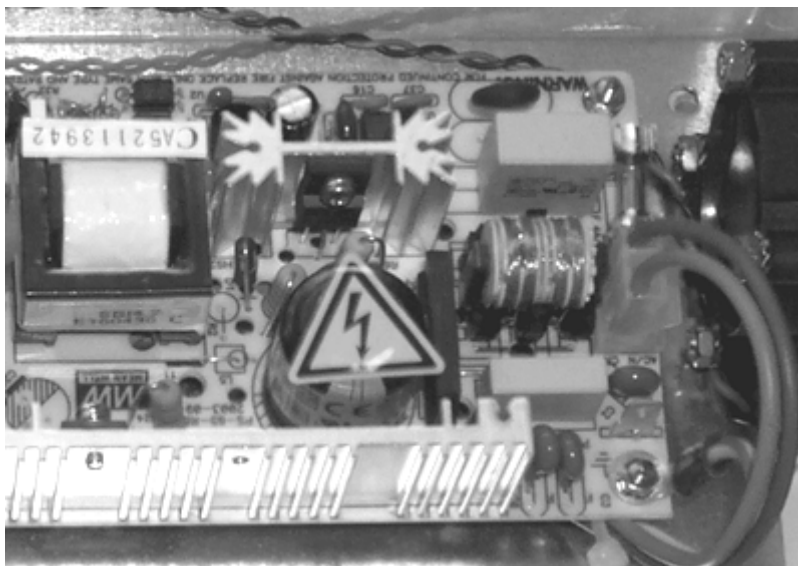





Figure 26: Main power supply fuse position

6.8 INCIDENTS GUIDE BOOK

The chart below lists the most frequent incidents.

Table 7: Incidents guide book

INDICATIONS	POSSIBLES CAUSES	SOLUTIONS
The electric mains or continuous power supply is plug in but the display remains switched off.	The detection unit is not power supplied.	Check the electric mains presence.
	The fuse F2 or F3 is faulty.	Replace the fuse.
	The continuous detection unit emits a too weak power for the detection unit.	Make sure the power supply delivers at least 3A.
The display indicates «absent detector » and a channel fault LED remains switched on.	The 4-20mA detector is not connected.	Make sure the connections between the detector and the detection unit are good.
	The connection of the detector to the terminal block is not correct.	
The display indicates « drift fault» and a channel fault LED remains switched on.	The signal emitted by the detector is inferior to 2 mA.	Check that the detector is not in fault or inhibition mode.
	The detector is not correctly calibrated.	Re-calibrate the detector.
The display indicates «doubt acknowledgement function».	The detector emits a signal superior to 20 mA.	Wait for the stabilization of the detector.
		Check that the combustible gas detector is not on DOUBT ACKNOWLEDGEMENT FUNCTION. Apply the procedure described par. 5.1.
The display indicates « ABS detector ».	The detector is absent or badly connected.	Check the wiring.
	The detector is faulty.	Change the detector.

A channel fault LED which is not used remains switched on.	The channel is still declared.	Suppress the channel which is not used.
On the display, the symbol  flashes and the main fault LED is switched on or is flashing.	The fuse F1 is faulty. The communication between the detection unit and a relay module is faulty. The communication between the main board and the LED board is faulty.	Replace the fuse. Check the cable between the detection unit and the relay module. Check the patch cord between the 2 boards.
The Symbol  of the display flashes and the main fault LED is switched on	The batteries are not sufficiently recharged. The batteries are declared but not present. The batteries are faulty.	Wait for the batteries to be completely recharged. Check the batteries configuration. Replace the batteries.
On the display, the Symbol  flashes and the main fault LED is switched on or is flashing.	The main power supply has disappeared.	Check the electric mains presence.
An alarm LED is switched on and the correspondent relay as well as the common are active though the value is below the alarm threshold.	Alarm in memorized mode. Decreasing alarm threshold.	Press ACQUIT to acknowledge the alarm. Adjust the alarm in increasing alarm threshold.
A relay is activated when the associated alarm is absent.	The relay in the «normally power supplied mode». The relay is associated to another alarm.	Check the relay configuration. Check the relay configuration.
No active sound alarm even in alarm conditions.	The buzzer is inactive.	Check the buzzer configuration.

7 TRANSPORT AND STORAGE

In every case of transport (servicing, return for modification, etc. ...), it is recommended to place the device and its accessories in their original package. These packages are rationally designed so as to avoid any deterioration of the material.

It is in the user's interest to store the waiting material in premises without dust or humidity and at a temperature between 0 and 50°C.

8 WARNINGS

8.1 FOREWORD

The products characteristics can be modified without previous notice for improvement purposes or for upgrading to meet applicable standards.

8.2 OWNERSHIP AND CONFIDENTIALITY

The information, design data, drawings and diagrams contained in this document remain the property of SIMTRONICS and are confidential.

The information contained in this document cannot be used, either partially or wholly, nor divulged or reproduced without SIMTRONICS' prior agreement.

8.3 LIABILITY

The liability of SIMTRONICS shall be limited to any direct prejudice resulting from SIMTRONICS' failure to fulfill the contract. SIMTRONICS shall decline all liability for any indirect prejudice caused.

By explicit agreement between the parties, the term "indirect prejudice" shall refer in particular to any financial loss, moral damage, loss or profit, earnings, clients or order, or any action taken against the client by a third party.

Moreover, any damages due from SIMTRONICS for any reason, whatsoever shall not exceed the tax-exclusive value of the contract, except in the event of an intentional or fraudulent offense from SIMTRONICS.

9 WARRANTY COVERAGE

The application of the equipment warranty is subject to compliance with the status-of-the-art and the operating instructions contained in this manual.

Furthermore, SIMTRONICS declines all liability, for damage to equipment or harmful accidents caused by negligence, failure to supervise the equipment or failure to use the equipment in compliance with the applicable recommendations, standards and regulations stipulated in the present manual.

The SIMTRONICS' warranty shall not apply to faults resulting either from materials supplied by the purchaser, from designed imposed by the purchaser, from servicing or maintenance carried out on SIMTRONICS' equipment by a third party not explicitly authorized, of from the use of unsuitable conditions.

In order to guarantee correct operation of the system, any addition of equipment to the system or any modification of the installation must be validated by SIMTRONICS.